

## Chapter 296-857 WAC, LEAD

### WAC 296-857-100, Scope, Exposure Criteria, and Initial Assessment

#### WAC 296-857-10010, Scope and Exposure Criteria

- (1) This chapter applies to all occupational exposures to lead. The Department finds there is no safe level of lead in the human body. The Department's intent throughout this chapter is to establish a comprehensive set of standards for employers to minimize worker exposure to lead, whether inhaled, absorbed, or ingested, to the lowest feasible levels. The purpose of this chapter is to assure safe and healthy working conditions as demonstrated through the control of worker blood lead levels.

#### Definitions:

**Lead** means metallic lead and lead compounds, based on the lead content.

**Exposure** is the contact a worker has with lead, whether or not protection is provided by respirators or other personal protective equipment (PPE). Exposure can occur through various routes of entry such as inhalation, ingestion, skin contact, or skin absorption.

#### Note:

Working with any of the following materials is covered by the scope of the rule:

- Lead containing coatings (paint, lacquer, varnish, and so forth)
- Suspect coatings
  - Facility/structure constructed prior to 1978
  - Corrosion protection coatings
    - Structural metal
    - Maritime
- Lead containing products
  - Lead shot or ingots
  - Ammunition (including in powder actuated tool)
  - Solder
  - Mortar
  - Lead containing alloys
  - Lead grout
  - Smelting and casting
  - Slag
  - Precious metals
  - Wallpaper
- Other materials containing lead
  - Contaminated soils
  - Pesticides

#### Note on Initial Protections:

- For all work falling under this rule there are, at minimum, basic requirements for housekeeping, training, and handwashing.

- For work which involves minor disturbance of lead containing materials, such as using hand tools for cutting or scraping coatings, cleaning up lead containing debris, or handling metals with 20% or more lead content, employers must also conduct blood lead testing and allow voluntary use of respirators, until a comprehensive exposure assessment is completed.
- Respirators must be required and interim controls put in place for work with a potential for significant lead exposure. The following activities are examples of work that can create exposures above the permissible exposure limit.
  - Using power tools to cut, grind, sand or scrape lead containing coatings or materials
  - Abrasive blasting lead containing coatings or materials
  - Welding or torch cutting metals that contain lead or have been coated with lead containing materials (removing the lead coatings will significantly reduce exposures, but small residual quantities of lead can remain and generate significant exposures)

**Note:**

Work is not covered by this rule when all of the following apply:

- Air levels are maintained below  $1.5 \mu\text{g}/\text{m}^3$  (monitoring methods detailed in this rule may not detect lead below this level)
- Non-pulverizing work with cold (room temperature) material, particularly handwork, with materials that are less than 5000 ppm of lead content and less than  $1.0 \text{ mg}/\text{cm}^2$  in lead-containing coatings.
- Pulverizing work, such as use of power tools, on materials with less than 600 ppm lead content
- Hot work or burning, such as during welding and cutting of materials, with less than 50 ppm lead content (other potential hazards must be addressed)

(2) The following criteria are used for evaluating exposures to lead in the workplace

(a) Blood lead levels

(i) The following table gives the blood lead criteria used in this rule.

**TABLE 1 – Blood Lead Levels**

Level	Description
Advisory Level 5 $\mu\text{g}/\text{dL}$	Workers will be advised that their blood lead level is elevated when testing indicates a blood lead level greater than 5 $\mu\text{g}/\text{dL}$ .
Control Level 10 $\mu\text{g}/\text{dL}$	Employers must review exposures, work practices and controls and document action plans to reduce exposures when workers are found to have blood lead levels above 10 $\mu\text{g}/\text{dL}$ .  Exception: When a worker pre-work blood lead level is established using venous blood at a level above 5 $\mu\text{g}/\text{dL}$ , the blood lead control level for that worker is 5 $\mu\text{g}/\text{dL}$ above their pre-work result.

Return to Work Level 15 µg/dL	Workers removed from work due to elevated blood lead levels above the multi-test removal level, 20 µg/dL, or single-test removal level, 30 µg/dL, may not be returned to lead work with exposures above any action level until their blood lead level is below the return to work level, 15 µg/dL, in two consecutive monthly tests.
Multi-Test Removal Level 20 µg/dL	Workers with blood lead levels above 20 µg/dL which persist in follow-up testing conducted 4 to 8 weeks following the first elevated test must be medically removed from work in accordance with <b>WAC 296-857-60070, Medical removal requirements.</b>
Single-Test Removal Level 30 µg/dL	Workers with a single test results indicating blood lead levels above 30 µg/dL must be medically removed from work in accordance with <b>WAC 296-857-60070, Medical removal requirements.</b>

(b) Airborne lead exposures

- (i) An 8-hour workday is the basis for the airborne lead exposure criteria. Compare a worker's complete daily exposure to the equivalent 8-hour exposure ( $TWA_{8e}$ ).
- (ii) The equivalent 8-hour exposure is the sum of lead exposure concentrations multiplied by the length of exposure at each concentration, with the sum divided by 8 hours.

**Note:**

Computing the equivalent 8-hour exposure time-weighted average ( $TWA_{8e}$ ):

$$TWA_{8e} = \frac{C_1 * T_1 + C_2 * T_2 + \dots + C_n * T_n}{480}$$

Where:

$C_n$  is the concentration during the nth period during the day

$T_n$  is length of time for the nth period in minutes

All periods of exposure must be included for the complete work shift each day.

- (iii) The following table gives the airborne lead criteria used in this rule.

**TABLE 2 – Airborne Lead Exposures**

Level	Description
Action Level (AL) 10 µg/m <sup>3</sup> $TWA_{8e}$	<ul style="list-style-type: none"> <li>Determine lead exposures for any conditions with the potential of worker exposure at or above 10 µg/m<sup>3</sup> <math>TWA_{8e}</math>.</li> </ul>

	<ul style="list-style-type: none"> <li>Employers must put in place a program to ensure work is tracked and appropriate work practices are used to limit lead exposures.</li> </ul>
Permissible Exposure Limit (PEL) $20 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{e}}$	<ul style="list-style-type: none"> <li>Employers must put in place a written program to manage workplace controls, including monitoring the effective use of controls.</li> <li>Employers provide respiratory protection whenever exposure exceeds <math>20 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{e}}</math> and make sure workers use it.</li> <li>Hygiene and housekeeping practices must be in place to keep high lead exposures limited to lead control areas.</li> <li>Employers must make available showers, and upgraded PPE and respirators based on the PEL.</li> </ul>
Secondary Permissible Exposure Limit (SPEL) $50 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{e}}$	<ul style="list-style-type: none"> <li>Lead exposures greater than <math>50 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{e}}</math> must be controlled by means of feasible engineering and administrative systems.</li> <li>Employers must make sure workers use effective decontamination procedures.</li> <li>PPE and respirators must protect workers to the SPEL.</li> </ul>

(c) Surface contamination levels

- (i) The following table is used for determining requirements in this rule based on surface contamination.
- (ii) Single sample testing is sufficient for determining whether surfaces are contaminated for comparison with this criterion.

**TABLE 3 – Surface Contamination Levels**

Level	Description
Action Level $1000 \mu\text{g}/\text{dm}^2$	Workers working in areas with surfaces at this level must be provided with hygiene facilities and personal protective equipment.

(d) Material content criteria

- (i) The following table gives the airborne lead criteria used in this rule.

**TABLE 4 – Material Content Criteria**

Level	Description
Metals Action Level 20% lead	Workers touching metals with a 20% or more lead content must be provided with hygiene facilities and personal protective equipment.
Non-metal Action Level 0.5% lead (5000 ppm)	Workers disturbing any materials with 0.5% lead content must be provided with hygiene facilities and personal protective equipment. This applies to any activity that could release lead

	or lead compounds from the material in a form that could be inhaled, ingested, or absorbed through the skin of the worker.
Aerosol Action Level 100 ppm lead (0.01%)	Workers burning, grinding, or otherwise creating aerosols or fumes from materials containing 100 ppm lead content must be provided with hygiene facilities and personal protective equipment.

#### **WAC 296-857-10020, Implementation Schedule**

To be determined.

#### **WAC 296-857-10030, Multi-employer worksites**

**(1) Facility owners contracting for work must inform contractors and other employers conducting construction or maintenance work about lead hazards and provide relevant information about lead in the facility prior to bidding or contracting for work.**

- (a) Past surveys of the facility and information about any lead handling activities must be made available in writing.
- (b) For work which will potentially disturb lead containing materials, the facility owner must make sure a survey is conducted to document potential lead hazards if existing information is insufficient.

**(2) Employers and facility owners controlling lead hazards must inform other employers with workers at the worksite or in adjacent areas of lead hazards. Written documentation must be provided of information useful for assessing lead exposure of workers and making sure facility controls and work practices are maintained by other employers.**

#### **WAC 296-857-10040, Determining work not covered by this rule**

- (1) Employers who have used due diligence to survey their work environment and materials in use and not found lead containing materials in the work area are not required to do further evaluation.

#### **Note:**

Working with any of the following materials is covered by the scope of the rule:

- Lead containing coatings (paint, lacquer, varnish, and so forth)
- Suspect coatings
  - Facility/structure constructed prior to 1978
  - Corrosion protection coatings
    - Structural metal
    - Maritime
- Lead containing products
  - Lead shot or ingots
  - Ammunition (including in powder actuated tool)

- Solder
- Mortar
- Lead containing alloys
- Lead grout
- Smelting and casting
- Slag
- Precious metals
- Wallpaper
- Other materials containing lead
  - Contaminated soils
  - Pesticides

- (a) If a worker requests information on lead content of materials in the work place, the employer must make that information available in writing and ensure that it is accurately explained in the language understood by the worker within one business day. Existing resources, such as Safety Data Sheets and building inspection records, may be used. The employer does not need to conduct new testing or research for materials that have been adequately evaluated and documented.
  - (b) If the worker request identifies materials that have not been previously cleared, the employer must evaluate the materials and provide a written assessment within 14 days. Interim protection must be provided for any work activity involving these materials with a potential for exposure above the action level,  $10 \mu\text{g}/\text{m}^3$   $\text{TWA}_{\text{ge}}$ .
- (2) When work involves lead containing materials, but the employer has determined there is no hazard of inhalation, absorption or ingestion of lead during the work, the employer must document their assessment.
  - (a) The assessment must be available to workers verbally and in writing (in the worker's language if necessary) in the workplace.
  - (b) The assessment must clearly demonstrate that worker lead exposures do not have the potential for a significant uptake of lead.
  - (c) The assessment must be based on clearly convincing information, including any combination of the following: objective data about the materials and the work, professional engineering or industrial hygiene assessments, bulk sampling, air monitoring, or surface sampling.
  - (d) When work involves any activity covered by a presumed exposure level that indicates a requirement for blood lead testing, the assessment must be submitted to the department when requested.
  - (e) Provide information on lead as required by Chapter 296-901 WAC, Safety Standards for Hazard Communication.
  - (f) The assessment cannot be considered clearly convincing if there are indications of any of the following circumstances
    - (i) Engineering controls are required to maintain low lead levels.

- (ii) Worker exposure to measurable airborne lead concentrations,  $1.5 \mu\text{g}/\text{m}^3$  or greater using the monitoring methods detailed in this rule.
- (iii) Work with molten metals containing lead more than 1 ppm
- (iv) Hot work, burning, or other processes which aerosolize materials with 50 ppm lead content, such as with welding and torch cutting (including welding on lead containing metal or where lead containing coatings were used).
- (v) Work which pulverizes materials containing 600 ppm lead, such as use of power tools for cutting, grinding or sanding.
- (vi) Any work that manipulates materials at ambient temperature with a content of 5000 ppm (0.5%) or more of lead.
- (vii) Work with paints and coatings with more than  $1.0 \text{ mg}/\text{cm}^2$  of lead.
- (viii) Work which leaves free lead on worker accessible surfaces at a concentration of  $4.3 \mu\text{g}/\text{dm}^2$  or more.

**WAC 296-857-10050, Initial classification of worker exposure**

- (1) Employers must assess lead and lead compounds found in the workplace and make an initial determination of worker lead exposure.**
- (2) Prior to starting any work that may expose workers to lead, an initial determination must be made of the expected exposure based on the highest reasonable exposure level that may be generated by the work activity. The initial exposure assessment must determine whether workers could be exposed above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3$   $\text{TWA}_{\text{ge}}$ , or the action levels, which will determine which portions of the rule must be implemented in the workplace at the start of work.
- (3) Until a comprehensive exposure assessment is completed per WAC 296-857-40010, Classifying exposure for workers covered by the rule, the provisions of this rule must be applied based on the initial determination of worker exposure.
- (4) Employers must protect workers when starting new lead work based on the available objective information and recognized and generally accepted good occupational health practices.**
- (5) The initial determination may be based on:
  - (a) Professional engineering or industrial hygiene assessments of objective data available prior to commencing work.
  - (b) Recognized and generally accepted good safety and health practices in industry consensus documents or published in academic journals.
  - (c) Presumption rules found in subsection (6) of this section.
  - (d) Following an Industry Compliance Protocol promulgated by the department.
- (6) Exposure presumption rules:
  - (a) The following tables give the presumed exposure levels for tasks as described.
    - (i) Employers may rely on these levels for an initial determination until it is feasible to obtain a thorough exposure assessment. Monitoring and laboratory analysis is typically feasible within 2 to 3 business days.

- (ii) For some tasks, as indicated in the table, employers may rely on the presumed exposure level for short-term work or permanently. In these cases, further exposure assessment is not necessary, but can allow for more flexibility in providing protective equipment, determining work practices, and establishing controls if actual exposure levels are determined to be lower than the presumed levels.
- (iii) Tables in the Compliance Protocols may differ from these tables based on different expectations for work practices.
- (b) Worker protection must be consistent with the presumed exposure levels for work in the tables “Presumed Exposure Levels” or based on a professional estimate of exposure following recognized and generally accepted good safety and health practices.
- (c) Once a complete assessment is conducted that meets the requirements in WAC 296-857-40010, Classifying exposure for workers covered by the rule, worker protections, work practices, and medical services must be adjusted based on this assessment.
- (d) Presumed Exposure Levels
  - (i) Table of General Industry Tasks

**TABLE 5 – General Industry Tasks**

Task	Presumed Exposure Level	Controls and Training	Monitoring requirement
Working with room temperature materials containing lead but with no lead containing surface materials	Less than: 10 µg/m <sup>3</sup> TWA <sub>ge</sub>	Basic rules WAC 296-857-200	No monitoring required
Working with room temperature materials that have not been disturbed with exposed lead metal or lead containing coatings	Less than: 10 µg/m <sup>3</sup> TWA <sub>ge</sub>	Basic rules WAC 296-857-200	Initial blood lead level if work involves metals containing greater than 20% lead.
Working with room temperature lead containing materials that have been disturbed, such that free lead dust may be released from the	Greater than: 10 µg/m <sup>3</sup> TWA <sub>ge</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>ge</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level



matrix of the material, but where visible dust emissions are not present			
Working with room temperature lead containing materials in a manner that disturbs the materials or where there is minimal visible dust emitted during the work	<p>Greater than: 20 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than: 200 µg/m<sup>3</sup> TWA<sub>8e</sub></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 10 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>
Construction, remodeling, or maintenance work in an active lead control area	<p>Greater than: 20 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than: Based on host employer assessment</p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of based on host employer assessment</p>	<p>Initial assessment and continuing based on level documented</p> <p>Initial and continuing blood lead levels</p>
Mechanical sanding or grinding lead containing materials with a HEPA filtered local exhaust system	<p>Greater than: 20 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than: 200 µg/m<sup>3</sup> TWA<sub>8e</sub></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 10 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>
Mechanical sanding or grinding lead containing materials without controls	<p>Greater than: 200 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than: 2000 µg/m<sup>3</sup> TWA<sub>8e</sub></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 100 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>
Chemical or heat stripping of lead containing coatings from non-lead	<p>Greater than: 20 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than:</p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls</p>	<p>Initial assessment and continuing based on level documented.</p>

substrates (with a heat gun set at below 1100° F)	200 µg/m <sup>3</sup> TWA <sub>8e</sub>	WAC 296-857-300  Respirator APF of 10 or more	Initial and continuing blood lead levels
Heat stripping of lead containing coatings with a heat gun at or above 1100° F	Greater than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 100 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels
Welding or torch cutting of non-lead metals where lead containing coatings have been thoroughly stripped to more than 15 cm from the point of action	Greater than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 100 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels
Welding or torch cutting of metals with intact lead containing coatings	Greater than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 50,000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 1000 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels
Working with molten lead in a pot containing less than 10 kg of lead	Greater than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 1000 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels
Working with molten lead in quantities greater than 10 kg	Greater than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20,000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 1000 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels

(ii) Construction and maintenance tasks

**TABLE 6 – Construction and Maintenance Tasks**

Task	Presumed Exposure Level	Controls and Training	Monitoring requirement
Where lead containing coatings or paint are present: Working around undisturbed lead coatings.	Less than: 10 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200	No monitoring required
Where lead containing coatings or paint are present: Working around disturbed lead coatings.	Greater than: 10 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: 20 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	No monitoring under Compliance Protocol for Incidental Lead Paint Work  Otherwise, Initial assessment and initial blood lead level
Where lead containing coatings or paint are present: Manual demolition of structures (e.g., dry wall), manual scraping, manual sanding, heat gun applications, and power tool cleaning with dust collection systems	Greater than: 20 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: 200 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 10 or more	No monitoring under Compliance Protocol for Incidental Lead Paint Work  Otherwise, Initial assessment and continuing based on level documented. Initial and continuing blood lead levels
Spray painting with lead paint	Greater than: 20 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: 500 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 25 or more	Initial assessment and continuing based on level documented
Construction, remodeling, or maintenance work in an active lead control area	Greater than: 20 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: Based on host employer assessment	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300	Initial assessment and continuing based on level documented

		Respirator APF of based on host employer assessment	
Using lead containing mortar; lead burning	Greater than: 500 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: 2500 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 125 or more	Initial assessment and continuing based on level documented
Where lead containing coatings or paint are present: Rivet busting; power tool cleaning without dust collection systems; cleanup activities where dry expendable abrasives are used; and abrasive blasting enclosure movement and removal.	Greater than: 500 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: 2500 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 125 or more	Initial assessment and continuing based on level documented
Where lead containing coatings or paint are present: Abrasive blasting; Welding; Cutting; and Torch burning.	Greater than: 2500 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 1000 or more	Initial assessment and continuing based on level documented

(iii) Metal scrapping tasks

**TABLE 7 – Metal Scrapping Tasks**

Task	Presumed Exposure Level	Controls and Training	Monitoring requirement
Handling lead containing metals with greater than 20% lead content	Greater than: 10 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$  Less than: 20 $\mu\text{g}/\text{m}^3$ $\text{TWA}_{8\text{e}}$	Basic rules WAC 296-857-200  Allow voluntary respirator use when	Initial assessment and initial blood lead level

		it does not create a hazard.	
Where lead containing coatings or paint have been removed: <ul style="list-style-type: none"> <li>• Abrasive blasting;</li> <li>• Welding;</li> <li>• Cutting; and</li> <li>• Torch burning.</li> </ul>	Greater than: 500 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 2500 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 125 or more	Initial assessment and continuing based on level documented
Where lead containing coatings or paint are present: <ul style="list-style-type: none"> <li>• Abrasive blasting;</li> <li>• Welding;</li> <li>• Cutting; and</li> <li>• Torch burning.</li> </ul>	Greater than: 2500 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 1000 or more	Initial assessment and continuing based on level documented

(iv) Gun range tasks

**Table 8 – Gun Range Tasks**

Task	Presumed Exposure Level	Controls and Training	Monitoring requirement
Range Master/Range safety officer	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Firearms trainer in range	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Firing weapons in the range	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200	Initial assessment and initial blood lead level

	Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Allow voluntary respirator use when it does not create a hazard.	
Firearms trainer in classroom	Less than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200	No monitoring required
Sales	Less than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200	Initial blood lead level if work involves metals containing greater than 20% lead.
Loading ammunition	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Range housekeeping, pickup spent shells and other debris at shooting stations	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Range housekeeping, full clean of range	Greater than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 10 or more	No monitoring under Compliance Protocol for Incidental Lead Paint Work  Otherwise, Initial assessment and continuing based on level documented. Initial and continuing blood lead levels
Emptying bullet traps	Greater than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 100 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels

Range ventilation service	<p>Greater than: 200 <math>\mu\text{g}/\text{m}^3</math> <math>\text{TWA}_{8\text{e}}</math></p> <p>Less than: 2000 <math>\mu\text{g}/\text{m}^3</math> <math>\text{TWA}_{8\text{e}}</math></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 100 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>
Berm mining	<p>Greater than: 200 <math>\mu\text{g}/\text{m}^3</math> <math>\text{TWA}_{8\text{e}}</math></p> <p>Less than: 2000 <math>\mu\text{g}/\text{m}^3</math> <math>\text{TWA}_{8\text{e}}</math></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 100 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>

### WAC 296-857-200, Basic rules

#### WAC 296-857-20010, Cleaning practices

- (1) **Employers must keep the workplace as free as practicable of lead dust and debris.**
  - (a) Use vacuuming or other cleaning methods that minimize airborne contamination from cleaning.
  - (b) Clean and dispose of contaminated items in ways that prevent further exposure in the workplace.
  - (c) When cleaning with any vacuum cleaner or vacuum system, use and empty the vacuum cleaner in a way that minimizes the release of lead back into the workplace. The vacuum discharge must be HEPA filtered or the discharge must be routed in a manner that does not expose workers to lead.
  - (d) When using wet cleaning, such as mopping, the work practices need to ensure free lead is removed from the surface.
    - (i) Frequent changes of scrubbing materials or rinse water are necessary to ensure lead is not redeposited on the surface being cleaned.
    - (ii) Use clean and dirty rinse buckets for mops and wipes (2-bucket method).
    - (iii) Use disposable mops, rags, and wipes when appropriate to reduce recontamination of surfaces.
- (2) Only after the employer has demonstrated that vacuuming, wet cleaning, or other cleaning methods that minimize airborne contamination are ineffective, the following methods may be used to clean up lead contamination:
  - (a) Shoveling, brushing, dry or wet sweeping;

- (b) Compressed air with an effective ventilation system specifically designed to capture dust produced by the compressed air cleaning process.
- (3) Evaluation of cleaning effectiveness, four-sample surface testing may be used.
- (4) To prevent unnecessary exposure and accidental spills, keep containers tightly covered when not in use.

#### **WAC 296-857-20020, Training**

- (1) Employers must inform workers about lead in the workplace, the health effects of lead, basic precautions for workers to protect themselves from lead, and any work practices that have been put in place to prevent or minimize lead exposure.**
- (2) Employers must make a copy of this chapter (Chapter 296-857 WAC, Lead) readily available to all workers exposed to lead. A copy of the rule may be posted in the work area or on company network or computer resources. A link to the rule or DOSH lead topic page that is readily accessible is sufficient for workers with network access.
- (3) Employers must post and maintain legibility of the WISHA Lead Safety Poster near every entrance to a lead work area, or in the case of outside work, post visibly from the common path workers will use entering a lead area. Make sure it is available for review by all workers at a worksite where lead exposures can occur.
- (4) For workers exposed to any amount of lead employers must provide the following training:
  - (a) Basic training, specific about lead, for each of the following topics:
    - (i) Operations and locations in the work area where lead is present.
    - (ii) Methods and observations that may be used to detect the presence or release of lead in the work area.
    - (iii) For example, a warning sign posted outside of exposure control areas or labels identifying lead- containing materials.
    - (iv) Health hazards associated with lead, including the symptoms and effects of exposure such as:
      - (A) Reproductive health effects on both males and females.
      - (B) Hazards to the developing fetus and children.
      - (C) Physical hazards of lead compounds, if any.
  - (b) Steps workers can take to protect themselves from lead, including at least the following:
    - (i) Appropriate work practices.
    - (ii) Exposure controls.
    - (iii) Emergency procedures.
    - (iv) Personal protective equipment.
    - (v) Additional precautions for pregnant workers.
    - (vi) Other procedures determined by the employer.
    - (vii) Details of the hazard communication program developed by the employer.
- (5) For workers potentially exposed to lead at or above the action level, 10 µg/m<sup>3</sup> TWA<sub>8h</sub>, and workers exposed to lead compounds that may cause eye or skin irritation, such as lead arsenate or lead azide, employers must provide the following training:



- (a) Basic training given in subsection (3).
- (b) Additional training that:
  - (i) Informs workers about the contents of this chapter.
  - (ii) Informs workers about the specific nature of the job assignment and operations that could result in exposure to lead at or above the AL. This includes characteristics of the operation such as the types of materials involved, equipment, and exposure controls.
    - (A) Exposure controls include local exhaust system ventilation and work practices, such as work practices related to PPE use, housekeeping, and lunchroom use.
  - (iii) Informs workers about the purpose of blood testing, medical examinations, and consultations.
  - (iv) Describes how the blood testing, medical examination and consultation, and medical removal requirements of this chapter are being fulfilled.
  - (v) Instructs workers to not practice chelation to remove lead from their bodies except under direction of a physician.
  - (vi) Informs about content of the current exposure control plan.
  - (vii) Informs about the worker's right to access records.
- (6) For construction work, the competent person for any work must receive sufficient training to be able to identify and correct lead hazards in the workplace.

**WAC 296-857-20030, Hand and face washing.**

- (1) **Employers must provide facilities for workers to wash their hands and face to protect themselves from lead exposure.**
- (2) Employers must provide hand and face washing facilities that meet the requirements in these separate chapters:
  - (a) For general industry applications, go to the safety and health core rules' section, Provide convenient and clean washing facilities, WAC 296-800-23025.
  - (b) For construction work, go to the safety standards for construction work section, Sanitation, WAC 296-155-140.
- (3) Employers must locate hand and face washing facilities near or next to work activities with lead exposure just outside the exit from the control area or on the contaminated side very close to the exit workers will use to exit the control area.
- (4) Employers must make sure workers wash their hands and faces at break times if leaving the control area and at the end of the work shift. Hands and faces need to be washed prior to using bathroom facilities, eating, drinking, smoking, or other similar activities. Exception: When drinking water is supplied for hydration related to heat stress, handwashing is not necessary when a hands-free fountain is used in a manner and location that prevents ingestion of lead.
- (5) Effective hand and face washing requires that the methods used free up lead on the hands or face and provide a mechanism for removing the lead. Thorough scrubbing and rinsing or wiping are generally both necessary to effectively clean hands and faces. Objective wipe tests can be used to verify effective handwashing.

- (6) Employers must provide gloves and other appropriate skin protection when workers contact lead compounds that may be absorbed through the skin.

**Note:**

- When workers wash while showering at the end of the work shift (turn to WAC 296-857-30040) they will meet this requirement to wash their hands and faces at the end of the work shift.
- When work activities are located in areas where exposures are above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , the location of handwashing facilities will also depend on where lunchrooms or eating areas are located (turn to WAC 296-857-50040).

**WAC 296-857-20040, Voluntary Respirator Use**

- (1) Employers may provide or allow respirators for voluntary use by workers whose exposures do not exceed the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ . Lead exposures below the permissible exposure limit can contribute to worker blood lead levels and use of respirators is generally appropriate.
- (2) Employers must allow voluntary use of respirators by workers who request it when exposures are at or above the action level,  $10 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , unless the respirator use will create a greater hazard.**
- (3) Employers must review respirator use to make sure voluntary use of the respirator is safe as required in WAC 296-842-11005(1).
- (4) Employers must develop a written respirator program as required by chapter 296-842 WAC, Respirators, and including those elements specifically required in WAC 296-842-11005(3).
- (5) To be effective at protecting workers from lead, air-purifying respirators must have 100 series filters (N, R, or P designation may be determined by other factors in the work environment) or high-efficiency particulate air (HEPA) filters for powered air purifying respirators (PAPR).
- (6) Employers may require workers to use respirators at any level of exposure. When this is done, follow the requirements in Chapter 296-842 WAC, Respirators, for required respirators.

**WAC 296-857-300, Exposure Controls**

**WAC 296-857-30010, Exposure control areas**

- (1) Employers must identify temporary or permanent exposure control areas, where there is worker exposure to airborne lead at or above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$  or a potential for exposure at this level.**

**Note:**

A potential for exposure in areas normally maintained below the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3$ , by engineering controls or work practices exists if failure of the controls or work practices could result in exposures above the permissible exposure limit.

- (2) Employers must clearly identify the boundaries of exposure control areas from the rest of the workplace in any way that minimizes worker access;  
Employers must post signs at access points to exposure control areas that are easy to read (for example, they are kept clean and well lit), including this warning:

DANGER  
LEAD WORK AREA  
MAY DAMAGE FERTILITY OR THE UNBORN CHILD  
CAUSES DAMAGE TO THE CENTRAL NERVOUS SYSTEM  
DO NOT EAT, DRINK, OR SMOKE IN THIS AREA

- (3) Employers must keep signs and areas near them free of statements that contradict or detract from the warning message.
- (4) Employers must allow only authorized personnel to enter exposure control areas.
- (5) Employers must make sure food, beverages, tobacco products, and gum are not present or consumed in exposure control areas. In addition, do not allow cosmetics to be present or applied in these areas. Exception: a hands-free fountain may be provided in a manner and location that prevents ingestion of lead when drinking water is supplied for hydration related to heat stress.

**WAC 296-857-30020, Exposure control plan.**

- (1) **Employers must establish and implement a program for controlling worker exposure to lead, by controls, work practices, respiratory protection, and other personal protective equipment for all work with a potential for lead exposures at or above the airborne lead permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{\text{sc}}$ .**
- (2) **Employers must train workers exposed above the airborne lead permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{\text{sc}}$ , in operation of lead control equipment, work practices, personal protective equipment, and hygiene practices used in their workplace.**
- (3) Employers must establish and implement a site-specific, written exposure control plan that reflects current work conditions and includes at least the following for exposure control areas:
- (a) Identify the individual acting as program administrator or competent person.
  - (b) A description of each activity releasing lead, for example:
    - (i) The number of workers exposed (crew size);
    - (ii) Worker job responsibilities;
    - (iii) Current exposure controls;
    - (iv) Materials involved;
    - (v) Equipment used;
    - (vi) Operating procedures;

- (vii) Maintenance practices.
  - (c) Air monitoring data which documents the sources of lead emissions;
  - (d) Worker input on control strategies and priorities;
  - (e) A report of the technology considered for exposure controls;
  - (f) A description of what will be done, including engineering plans and studies used as a basis for selecting exposure controls, to reduce lead exposures to:
    - (g) Below the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , if feasible, or;
    - (h) The lowest achievable level, when exposures cannot be reduced below the permissible exposure limit.
  - (i) Relevant work practices, including at least:
    - (i) Use of personal protective equipment, including respirators;
    - (ii) Housekeeping;
    - (iii) Use of change areas, showers, lunchrooms, and handwashing facilities.
  - (j) A job rotation schedule, when this will be used to reduce airborne exposure. Include the following information:
    - (i) Name and unique identifier of each worker on the rotation schedule;
    - (ii) Each worker's daily exposure duration and level at each job or work station location;
    - (iii) Other information that may help evaluate the reliability of using job rotation to reduce airborne exposure.
  - (k) Frequent and regular inspections of job sites, materials, and equipment. When construction work is performed, these inspections must be made by a competent person and documented in writing.
  - (l) Other relevant information.
- (4) A competent person is an individual with training and authority to identify lead hazards in the workplace and correct those hazards. A single person must have this authority for each construction worksite.
- (5) A program administrator is the point of contact for a team of people with training and authority to identify lead hazards in the workplace and correct those hazards.
- (6) Employers must review and update the exposure control plan to make sure it is effective and reflects current work conditions at least every three years.
- (a) Existing controls must be evaluated for effectiveness and additional controls should be evaluated for feasibility.
  - (b) Input must be requested from affected workers.
  - (c) Update the schedule for implementing new or improved controls, including construction contracts, purchase orders for equipment, and other documentation.
- (7) Employers must make the exposure control plan available at the worksite.
- (8) Employers must allow affected workers and their designated representatives to review or copy the plan when requested.

## **WAC 296-857-30030, Exposure controls**

- (1) **Employers must control worker exposure using feasible controls and work practices to reduce worker exposures at or above the airborne permissible exposure limit, 20  $\mu\text{g}/\text{m}^3$  TWA<sub>8e</sub>.**

**IMPORTANT:**

- Respirators and other personal protective equipment (PPE) are not exposure controls.
- Exposure controls include the use of ventilation systems, wet methods, and work practices to reduce airborne exposures. For more examples, see Respiratory hazards, chapter 296-841 WAC.

- (2) For exposures below the secondary permissible exposure limit, 50  $\mu\text{g}/\text{m}^3$  TWA<sub>8e</sub>, the employer may rely on administrative controls, work practice modifications, use of portable ventilation, and hand tool modifications for reducing exposure.
- (3) **Employers must implement all feasible controls for exposures at or above the secondary permissible exposure limit, 50  $\mu\text{g}/\text{m}^3$  TWA<sub>8e</sub>.**
- (4) When mechanical ventilation is used as an exposure control:
  - (a) Establish baseline readings for appropriate system performance indicators such as capture velocity, duct velocity, and static pressure which can be used to verify the effectiveness of the system.
  - (a) For each indicator, identify values that indicate the system is operating effectively and identify actions that will be taken for measurements outside that range to correct the system performance or otherwise prevent exposure to lead
  - (b) Routinely measure, at least every three months, the system performance indicators
  - (c) In addition to routine measurement, measure within five days of any change in production, process, or control that may result in a change in system performance.
  - (d) System performance indicators need to be measured each time the system is set up at a job site or when a system that hasn't been used for a long period of time is put back into operation.
- (5) When ventilation air is recirculated back into the workplace:
  - (a) Use a high-efficiency particulate air (HEPA) filter and a reliable back-up filter.
  - (b) Use controls that monitor lead levels in the air returning to the workplace and automatically bypass the system if it fails
  - (c) Make sure the bypass controls are maintained and operated according to the manufacturer's specifications.
  - (d) Exemption: When hand-held, vacuum-shrouded tools equipped with HEPA filtration are used during construction work, employers aren't required to monitor lead levels in the tool's exhaust air or have an automatic bypass

**WAC 296-857-30040, Showering, changing, and eating facilities.**

- (1) **Employers must provide the following facilities for workers who are exposed at or above the airborne permissible exposure limit, 20  $\mu\text{g}/\text{m}^3$  TWA<sub>8e</sub>, and keep them as free of lead contamination as feasible:**
  - (a) **Shower facilities;**

- (b) **Clean change rooms with storage for street clothes separated from storage for protective clothing, work clothes, and protective equipment, to prevent cross-contamination from lead;**
- (c) **Lunchrooms.**

**Note:**

- Lunchrooms may be located within exposure control areas, but are considered separate from the exposure control area only under the condition that they are tested periodically to be lead free and workers are required to wash hands and face prior to each entrance.
  - Employers may provide eating areas instead of lunchrooms for workers at temporary worksites as long as the areas are assured through employer controlled proactive measures to be lead free.
- (2) Employers must make sure workers do the following before leaving the exposure control area to enter the eating areas or lunchroom:
    - (a) Remove protective clothing and equipment, or remove dust from protective clothing and equipment using cleaning methods that don't disperse lead dust, such as vacuums equipped with HEPA filters.
    - (b) Wash their hands and faces before eating, drinking, smoking, applying cosmetics, or taking breaks.
    - (c) Don't leave the workplace wearing any clothing or equipment worn while working in the exposure control area (including shoes or boots, unless effective shoe covers are used in the exposure control area).
  - (3) **Employers must ensure workers exposed at or above the secondary permissible exposure limit,  $50 \mu\text{g}/\text{m}^3$   $\text{TWA}_{8\text{e}}$ , effectively decontaminate before leaving the worksite including changing clothes and showering.**
  - (4) Employers must make sure eating areas such as lunchrooms
    - (a) Are located so they are readily accessible to the workers;
    - (b) Meet these additional requirements when lunchrooms are provided and located inside exposure control areas:
      - (i) Operate with a temperature-controlled, HEPA-filtered air supply;
      - (ii) Operate under positive pressure compared to surrounding areas;
      - (iii) Are maintained below the airborne action level,  $10 \mu\text{g}/\text{m}^3$   $\text{TWA}_{8\text{e}}$ ; and
      - (iv) Free lead on accessible surfaces is kept as low as practicable.

**WAC 296-857-30050, Protective clothing and equipment.**

- (1) **Employers must provide workers with appropriate protective clothing and equipment.**
- (2) When lead is present, the PPE hazard assessment, required by WAC 296-800-16005, must include evaluation of the following types of PPE:
  - (a) Coveralls or similar full-body work clothing;
  - (b) Gloves;

- (c) Hats;
- (d) Shoes or disposable shoe covers;
- (e) Face shields or vented goggles, when necessary to prevent eye irritation.
- (3) Employers must ensure that workers use impermeable PPE with lead compounds that may be absorbed through the skin.
- (4) Employers must ensure that protective clothing is replaced or laundered daily for exposures above the secondary permissible exposure limit,  $50 \mu\text{g}/\text{m}^3$ , and at least weekly for lower exposures.
- (5) Employers must make sure PPE is used and maintained properly following the manufacturer's instructions.
  - (a) Do not allow cleaning that includes blowing, shaking, or other actions that release lead dust into the air.
  - (b) Do not allow workers to clean or launder protective clothing or equipment at home.
- (6) Employers must make sure workers put on protective clothing in a clean change room.
- (7) Employers must make sure workers remove protective clothing in a change room prior to leaving the work site.
- (8) Employers must ensure that contaminated protective clothing that will be cleaned, laundered, or disposed is placed in a closed container that prevents the release of lead located in the change room.
- (9) Employers must repair or replace PPE as needed to maintain effectiveness.
- (10) Employers must inform individuals who clean or launder protective clothing about the potentially harmful health effects associated with lead. Provide this information in writing. For example, employers can provide a copy of Health and hazard information about lead, found in WAC 296-857-700.
- (11) Employers must label containers of contaminated PPE with the following warning:

DANGER: CLOTHING AND EQUIPMENT CONTAMINATED WITH LEAD.  
MAY CAUSE FERTILITY OR THE UNBORN CHILD.  
CAUSES DAMAGE TO THE CENTRAL NERVOUS SYSTEM.  
DO NOT EAT, DRINK OR SMOKE WHEN HANDLING.  
DO NOT REMOVE DUST BY BLOWING OR SHAKING.  
DISPOSE OF LEAD CONTAMINATED WASH WATER IN ACCORDANCE WITH  
APPLICABLE LOCAL, STATE, OR FEDERAL REGULATIONS.

#### **WAC 296-857-30060, Required Respirator Use**

- (1) Employers must develop a written respirator program as required by **chapter 296-842 WAC, Respirators**, and include the following additional requirements:
  - (a) That workers use respirators when:
    - (i) They're in an exposure control area and controls are not reducing exposure to below the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{h}}$
    - (ii) Responding to emergencies
    - (iii) Under additional exposure conditions the need for respiratory protection to prevent the uptake of lead is identified.

- (b) The basis for selection of respirators is the secondary permissible exposure limit,  $50 \mu\text{g}/\text{m}^3$ . (This level is used with the assigned protection factor, APF, for determining whether the respirator provides adequate protection.)
  - (i) For exposures between the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , and the secondary permissible exposure limit,  $50 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , the employer must provide at least a half-face air purifying respirator with 100 series cartridges.
  - (ii) Workers may request respirators based on the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ .
- (2) Employers must make sure air-purifying respirators selected have high-efficiency particulate air (HEPA) filters or 100 series filters (N, R, or P designation may be determined by other factors in the work environment).
- (3) Workers assigned a half-face or full face negative pressure respirator may request a powered air-purifying respirator (PAPR) when this type of respirator will provide proper protection and a licensed health care professional (LHCP) allows this type of respirator in their written opinion.

#### **WAC 296-857-400, Characterizing and Tracking Worker Exposure**

##### **WAC 296-857-40010, Classifying exposure for workers covered by the rule**

- (1) Employers must evaluate the exposure of workers covered by this rule and classify the exposure into one of four categories based on highest reasonably expected exposure documented by sampling. Sampling must cover worst case scenarios.**
  - (a) Basic Rules Conditions, for exposures determined to be below the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ .**
  - (b) Action Level Conditions, for exposures determined to be below the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$  but at or above the action level,  $10 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ . Action level Conditions also includes work that involves handling of metals with greater than the metals action level, 20% lead content,**
  - (c) PEL Control Conditions, for all exposure at or above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ .**
  - (d) Secondary PEL Control Conditions, for all exposures at or above the secondary permissible exposure limit,  $50 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ .**
- (2) For exposures at or above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , sampling must also provide sufficient information to select appropriate personal protective equipment, respirators, work practices, and controls.
- (3) For the purposes of this rule, worker exposure is that exposure which would occur if the worker were not using a respirator.
- (4) Employers may use task based assessments and provide protection for each task based on applying the rule for that task as if it was done for the full shift.
- (5) Classification can be done through any of the following methods



- (a) Full-shift exposure monitoring
  - (i) Air samples collected from the breathing zone of representative workers drawn through the full shift are a direct measurement of exposure.
    - (A) Samples must be collected and analyzed using the methods given in WAC 296-857-500, Lead Sampling and Analysis, or other accredited methods with as good or better accuracy.
    - (B) Sampling and analytical error must be taken into account when interpreting results, but are otherwise directly comparable to the exposure criteria of this rule.
  - (ii) Partial shift sampling used to estimate exposures requires additional documentation.
    - (A) Documentation of the shift work must be provided to show that the period of sampling is representative of the highest exposure for the shift.
    - (B) For any period of the shift that is treated as having no exposure, there must be clear documentation of activities and rationale for this assessment.
- (b) Past monitoring of work may be used with the following additional documentation about the work at the time of monitoring and the current work:
  - (i) Training of the workers must be consistent.
  - (ii) Work methods must be consistent
  - (iii) Materials must be consistent
  - (iv) The prior monitoring must have been conducted within the past 12 months.
- (c) Exposure assessments provided in Compliance Protocols promulgated by the department may be relied on for short term projects lasting less than one week or as provided for in the Model Exposure Control Plan. Additional assessments of conditions and exposures must be conducted as given in the Model Exposure Control Plan.
- (d) Any other objective information (other than direct monitoring of the work currently or within the last 12 months) which clearly demonstrates the level of exposure can be used to establish exposure in the following circumstances:
  - (i) Where objective information clearly demonstrates exposures cannot be at or above the action level,  $10 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{e}}$ , this assessment can be relied on permanently. The documentation must be retained throughout the activity and made available to workers during training and at their request.
  - (ii) For exposures possibly at or above the action level,  $10 \mu\text{g}/\text{m}^3 \text{ TWA}_{8\text{e}}$ , objective information can be relied on for 2 days, while conducting direct measurement of worker exposure. The accuracy and applicability of the objective information must be assessed, and worker protective clothing and equipment must be selected based on the highest reasonably expected exposure level indicated by the objective information as a whole.

**WAC 296-857-40020, Monitoring of worker exposure over time**

- (1) Employers must evaluate the exposure of workers who are exposed at or above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , at least every three months by direct measurement of representative worker exposure.
- (2) Employers must evaluate the exposure of workers who are exposed at or above the action level,  $10 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , at least every six months by direct measurement of representative worker exposure.
- (3) Periodic exposure monitoring must use the procedures given in WAC 296-857-40010(7).
- (4) Reducing exposure monitoring frequency may be done when a lowering of exposure is demonstrated by two or more consecutive exposure evaluations made at least seven days apart.
- (5) If an exposure assessment indicates the exposure has increased, continued monitoring must be performed at the schedule for the new, elevated level of exposure.

**WAC 296-857-40030, Notifying workers of exposure monitoring results**

- (1) Employers must provide written notification of exposure monitoring results to workers represented by the exposure evaluation within five business days after being notified of the results.
- (2) When worker exposure monitoring results are above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , employers must also provide written notification to workers of all the following within fifteen business days after being notified of the results:
  - (a) Actions being taken to reduce exposures and an implementation schedule.
  - (b) Any reason why exposures can't be lowered to below the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ .

**Note:**

- Corrective actions include exposure controls and any repairs to exposure controls. For examples of exposure controls, see Table 1 in another chapter, Respiratory hazards, chapter 296-841 WAC.
- Employers can notify affected workers either individually or post the notifications in areas readily accessible to affected workers.
- Posted notification may need specific information that allows affected workers to determine which monitoring results apply to them
- Notification may be:
  - In any written form, such as hand-written or e-mail;
  - Limited to the required information, such as exposure monitoring results.
- When notifying workers about corrective actions, the employer's notification may refer them to a separate document that is available and provides the required information.

**WAC 296-857-40040, Exposure records**

- (1) Employers must establish and keep complete and accurate records for all exposure monitoring conducted under this chapter. Make sure the exposure record includes at least:
  - (a) The name and unique identifier of

- (i) The worker sampled;
    - (ii) All other workers represented by the sampled worker
  - (b) A description of the methods used to obtain exposure monitoring results and evidence of the method's accuracy
  - (c) A description of the procedure used to obtain representative worker exposure monitoring results;
  - (d) The date, number, duration, location, and result of each sample taken;
  - (e) Any environmental variables that could affect exposure concentration measurements, for example, temperature, humidity, altitude, and wind speed;
  - (f) The type of respirators and other protective equipment worn, if any;
  - (g) Exposure controls in use and work practices, for example, ventilation systems, enclosures, use of wet methods, and specific work practices.
- (2) All exposure assessments, whether through direct monitoring of exposure, use of recent monitoring of previous work, or use of other objective information sources, must be kept to show worker exposure history.
- (3) Employers must keep worker exposure records for at least thirty years.

## **WAC 296-857-500, Lead Sampling and Analysis**

### **WAC 296-857-50010, Surface Sampling**

- (1) Surface sampling is conducted to determine the amount of free lead dust and debris that is found on a surface. This is lead that can be picked up on clothing and skin or disturbed and made airborne with the potential for ingestion or inhalation.
- (2) In order to analyze surface samples, employers must use a laboratory with an established analysis protocol with a demonstrated accuracy of  $\pm 25\%$  with a confidence level of 95%.
- (3) The laboratory analyzing the samples will specify appropriate wiping materials, solvents, and storage containers.
- (4) Single Sample Method—appropriate for verifying a surface is clean, has less than  $4.3 \mu\text{g}/\text{dm}^2$ .
  - (a) Use a template with an area of a square decimeter (10 centimeters squared or a circle of diameter 11.3 centimeters) to determine the sample area.
    - (i) If the surface configuration prevents using a template, the area sampled must be measured accurately.
    - (ii) The surface template or measurement method must be documented in the sampling record.
  - (b) Wipe the entire sampling area evenly with the wipe material and repeat wiping in several directions.
  - (c) Submit the wipe material to the laboratory for analysis.
  - (d) If a square decimeter was sampled the laboratory analysis result can be compared directly to the level of  $4.3 \mu\text{g}/\text{dm}^2$  to determine if the surface was clean.
  - (e) If the sampling surface was a different area, the surface density must be computed based on the actual area sampled.

- (5) Four Sample Method—used to determine the effectiveness of cleaning.
- (a) Use a template with an area of a square decimeter (10 centimeters squared or a circle of diameter 11.3 centimeters) to determine the sample area.
    - (i) If the surface configuration prevents using a template, the area sampled must be measured accurately.
    - (ii) The surface template or measurement method must be documented in the sampling record.
    - (iii) Two side-by-side sampling areas will be used, one for samples prior to cleaning and one for samples following cleaning.
  - (b) Prior to cleaning:
    - (i) Wipe the entire sampling area evenly with the wipe material and repeat wiping in several directions.
    - (ii) Submit the wipe material to the laboratory for analysis as sample A.
    - (iii) Wipe the same sampling area evenly with a second piece of wipe material and repeat wiping in several directions.
    - (iv) Submit the second wipe material to the laboratory for analysis as sample B.
  - (c) Following cleaning:
    - (i) Wipe the entire second, adjacent, sampling area evenly with third piece of wipe material and repeat wiping in several directions.
    - (ii) Submit the wipe material to the laboratory for analysis as sample C.
    - (iii) Wipe the same sampling area evenly with a fourth piece of wipe material and repeat wiping in several directions.
    - (iv) Submit the fourth wipe material to the laboratory for analysis as sample D.
  - (d) If a square decimeter was sampled the laboratory analysis result of sample A can be compared directly to the key level of  $4.3 \mu\text{g}/\text{dm}^2$  to determine if the surface was clean. If the surface is clean, the other three samples may not need to be analyzed.
  - (e) For lead work areas, the result of sample A can be compared to the cleaning level of  $27 \mu\text{g}/\text{dm}^2$ . If the result is below this level, the cleaning of this work area is considered effective and the other three samples may not need to be analyzed.
  - (f) If the sampling surface was a different area, the surface density must be computed based on the actual area sampled.
  - (g) Four sample interpretation:
    - (i) The difference between A and B indicates the accumulated free lead on the surface between cleanings. High values of A, much greater than  $27 \mu\text{g}/\text{dm}^2$ , may represent a significant hazard and the employer may need to address this in their program.
    - (ii) If the three samples, B, C, and D, are similar in magnitude then the cleaning methods are efficient at removing free lead from the surface. If these samples are elevated, significantly above  $4.3 \mu\text{g}/\text{dm}^2$  in clean areas or  $27 \mu\text{g}/\text{dm}^2$  in lead work areas, then it may be necessary to consider sealing or changing the surface material to limit worker exposure to lead

contained in the surface. For example, the surface may be coated with a lead containing material or a porous material may have become impregnated with lead.

- (iii) If sample D is statistically lower than sample C, it is an indication that cleaning is leaving a significant amount of free lead on the surface and improvements in cleaning are necessary.

**Note:**

Conversion Table—Surface Sampling  
 $\mu\text{g}/\text{dm}^2$  is equivalent to  $\mu\text{g}/100\text{ cm}^2$

SI	Customary Units
4.3 $\mu\text{g}/\text{dm}^2$	40 $\mu\text{g}/\text{ft}^2$
27 $\mu\text{g}/\text{dm}^2$	250 $\mu\text{g}/\text{ft}^2$
43 $\mu\text{g}/\text{dm}^2$	400 $\mu\text{g}/\text{ft}^2$
1000 $\mu\text{g}/\text{dm}^2$	9290 $\mu\text{g}/\text{ft}^2$

**WAC 296-857-50020, Air Sampling**

- (1) Air sampling is used to determine the quantity of lead in the air breathed by workers.
- (2) Samples must be collected from the vicinity of the worker's mouth and nose, within 45 cm (18 inches).
- (3) Sampling, using one or more discrete samples, must cover the entire period of lead exposure during the work shift.

**Note:**

- Sampling other than personal breathing zone sampling may be useful in managing lead exposures. Results of other sampling is considered to be objective data and may be part of the data used to estimate exposures, particularly for negative exposure assessments.
- Lead dust and fume may be carried by air currents and form plumes of greater density. Area samples more than a short distance from workers, may have much higher or lower results and often do not properly represent worker exposure.
- Clearance samples may be most useful in verifying that lead work has been concluded and used to determine that an exposure control area may be opened up for people to enter without concern for lead exposure.

- (4) In order to analyze air samples, employer must use a laboratory with an established analysis protocol with a demonstrated accuracy of  $\pm 25\%$  with a confidence level of 95%.
- (5) The laboratory must use a method capable of detecting 2  $\mu\text{g}$  of lead in a sample.

- (6) The laboratory analyzing the samples will specify appropriate sampling media, equipment, and air flow rates.
- (7) Sample volumes must be sufficient to detect airborne lead concentrations as low as 1.5  $\mu\text{g}/\text{m}^3$  for samples used to establish negative exposure assessments. Lower volume samples may be used for monitoring when higher concentrations of lead are expected.

## **WAC 296-857-600, Blood Lead Testing, Medical Monitoring, and Medical Removal**

### **WAC 296-857-60010, Monitoring worker blood lead levels**

- (1) Employers must conduct blood lead monitoring for workers covered under this rule.**
- (2) Verification blood lead testing is required for workers not exposed at or above any lead action level.**
  - (a) Collect an initial blood lead test during the 3<sup>rd</sup> month of worker lead work. No baseline testing is required. For work that is not continuous for 3 months, the test must be collected at the end of work.**
  - (b) Collect ongoing blood lead tests within 3 years the last test. If a workers must have follow-up testing due to elevated blood lead levels, verification testing must resume within 3 years of the last required follow-up test.**
- (3) Employers must conduct ongoing blood lead monitoring for workers exposed at or above any lead action level:**
  - (a) airborne lead action level, 10  $\mu\text{g}/\text{m}^3$  TWA<sub>8e</sub>,**
  - (b) handling metals with greater the metals action level, 20% lead content,**
  - (c) disturbing materials containing more than the non-metal action level, 0.5% lead content, or**
  - (d) burn, grind, or otherwise generate aerosols from material above the aerosol action level, 100 ppm lead.**
- (4) Employers must make initial blood lead testing available, to establish a baseline blood lead level.**
  - (a) Blood lead testing must be made available to the worker prior to starting lead work if the lead exposure is reasonably anticipated.**
  - (b) For exposures that were not anticipated, blood lead testing must be made available within 2 days of discovering exposures to lead could have been at or above the action level, 10  $\mu\text{g}/\text{m}^3$  TWA<sub>8e</sub>.**
  - (c) If the worker baseline test was collected prior to the worker conducting any lead work and shows an elevated blood lead level, greater than the advisory level, 5  $\mu\text{g}/\text{dL}$ , the employer should provide information on potential exposures to lead outside work and recommended that the worker follow-up with prior employers regarding exposure to lead and their rights.**
- (5) Blood lead testing must be made available at no cost to workers and at a reasonable time and place.**
- (6) Employers must make sure workers receive blood testing results within 5 days of receiving them from the medical providers.**

- (7) Any blood lead test indicating blood lead levels above the advisory level, 5 µg/dL, must be communicated to the worker along with information on the medical significance of elevated blood leads including information in this standard.
- (8) **The employer must review exposures, work practices, and controls in response to any blood lead test indicating blood lead levels above the blood lead control level, 10 µg/dL, or for any blood lead level result indicating an increase in blood lead level of 5 µg/dL or more if a baseline test indicated a blood lead level greater than 5 µg/dL. The employer must create a written plan for reducing blood lead levels through new or corrected controls or work practices and provide it to workers within 15 days of receiving the blood lead testing results.**
  - (a) For workers not exposed above the airborne lead permissible exposure level, 20 µg/m<sup>3</sup> TWA<sub>8e</sub>, the employer may rely on improvements to housekeeping, training, work practices, and hand/face washing, for six months. Engineering controls must be reviewed for proper operation.
  - (b) For workers exposed above the airborne lead permissible exposure level, 20 µg/m<sup>3</sup> TWA<sub>8e</sub>, or for workers who have had a blood lead level above the blood lead control level, 10 µg/dL, for more than six months, the employer must include feasible improvements to controls, respirators, and decontamination procedures in the workplace review.
- (9) Follow-up testing is required in the following circumstances
  - (a) If worker exposures may be at or above any action level, a follow-up test must be made available every 2 months for 6 months and every 6 months after that.
  - (b) If a worker stops participating in lead work, either because of the conclusion of work or moving to another position, a follow-up test must be made available within 2 weeks after completing work.
  - (c) If a worker blood lead level is greater than the blood lead control level, 10 µg/dL, testing must be made available every 2 months.
  - (d) If a worker has been medically removed, provide blood lead testing monthly until 2 consecutive tests show the worker's blood lead level has decreased to below the return to work level, 15 µg/dL.
  - (e) If the worker was given an initial test, but monitoring of work clearly documents there was no exposure at or above any action level, and the workers blood lead level is below the advisory level, 5 µg/dL, then no follow-up test is required
- (10) Employers may retest for any blood lead level of 20 µg/dL or greater.
  - (a) The worker must be informed immediately if the employer is delaying medical removal until a retest is done.
  - (b) The retest must be completed within 14 days.
  - (c) The second result may be substituted for the original result.
  - (d) Medical removal must be initiated within 14 days of the original test if blood lead levels requiring removal are confirmed.

**WAC 296-857-60015, Blood lead testing protocols**

- (1) Collection of blood lead samples may be done by any physician or other licensed health care provider working within the scope of their licensing.

**Note:**

Occupational medicine is a specialty subject and it is recommended that medical providers familiar with this subject area be selected for services required under this rule.

- (2) Blood samples must be submitted to an OSHA approved laboratory. Results of the analysis will be reported by the laboratory to the Washington Department of Health and to the Adult Blood Lead Epidemiology and Surveillance program.

**Note:**

Zinc Protoporphyrin (ZPP) testing is not required under this rule for verification or monitoring tests. This test may be requested by a physician conducting a medical examination or reviewing a worker's medical record.

- (3) Skin prick or venous samples are allowed except for tests done to establish a baseline result used to determine a control level greater than 10 µg/dL.
- (4) To establish a control blood lead level greater than 10 µg/dL, the baseline test must be collected before any lead work with the employer and must be a venous blood sample. For the worker tested, the blood lead control level will be 5 µg/dL greater than the baseline test or 10 µg/dL, whichever is greater.

**WAC 296-857-60020, Blood lead records**

- (1) Employers must establish and maintain accurate records for each worker receiving a blood test
- (2) When the worker blood test is arranged employers must record the following information and submit the information to the department:
  - (a) The worker's name and unique identifier;
  - (b) The employer's name and UBI.
  - (c) A description of the worker's duties;
  - (d) Worker exposure assessment;
  - (e) The purpose of the testing indicating whether this is a validation test, initial test, follow-up test, or testing for another purpose.
- (3) Employers must add to the record a copy of the results of blood lead testing when it is received from the medical provider and provide a copy to the worker.
- (4) Employers must maintain medical records for the duration of employment plus thirty years.



**Note:**

- The department may provide an electronic form to simplify tracking and submitting information to the department.
- Results of all adult blood lead tests are transmitted to the department from the laboratory under Washington State Department of Health rules. Employers do not need to submit this information.

**WAC 296-857-60030, When to make medical examinations available**

- (1) Employers must make medical examinations available to workers who have been medically removed from lead work and workers who have a potential for exposure at or above the permissible exposure limit,  $20 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , for more than 30 days in any 12-month period.
- (2) Employers must make medical examinations available at no cost to workers and at a reasonable time and place.
- (3) Employers must make medical examinations available annually to workers who have blood lead levels at or above the multi-test removal level,  $20 \mu\text{g}/\text{dL}$ , within the prior twelve months.
- (4) Medical examinations must be made as soon as possible, upon notification by a worker either that the worker has developed signs or symptoms commonly associated with lead intoxication, that the worker desires medical advice concerning the effects of current or past exposure to lead on the worker's ability to procreate a healthy child, that the worker is pregnant, or that the worker has demonstrated difficulty in breathing during a respirator fitting test or during use.
- (5) Workers medically removed from lead work must be offered a follow-up examination at the time of removal and as medically necessary as determined by the examining physician.

**WAC 296-857-60040, Worker's may request a second opinion**

- (1) The employer must inform workers of the right to a second opinion including the following information:
  - (a) The worker may select the medical physician who will conduct the second opinion examination.
  - (b) The worker has 15 working days from the employer arranged examination or the notice of their right to a second opinion examination to request the second opinion examination, whichever is later.
  - (c) The worker must request the second opinion examination in writing and initiate steps to make an appointment from their chosen physician within the 15-day period.
  - (d) The employer will pay for the second opinion examination, as long as the worker meets the requirement to request and arrange for the appointment in a timely manner.

- (e) The employer must inform the worker how the second opinion examination will be paid for if the worker does not request and arrange for the examination in a timely manner (employers may offer to pay for examinations not required in this rule).
- (2) When a second opinion examination is conducted, the same information provided for the employer selected examination must be provided to the worker's physician.
- (3) If the second opinion examination results and recommendations are consistent with the employer's arranged examination, then those results will be followed.
- (4) If the second opinion examination results differ from the employer arranged examination results, work with the worker, employer's physician, and worker's physician to resolve the differences between the two examination results or recommendations.
- (5) If the two physicians cannot resolve the differences, the employer may need to bring in a third physician, selected with the consent of the worker and worker's physician.
  - (a) The third physician may mediate the results discussion or conduct a third examination.
  - (b) The third physician's results and recommendations will be used unless the worker and employer agree to follow one of the two previous results.

**WAC 296-857-60050, Selecting a medical physician**

- (1) Employers must select a medical physician who will conduct or supervise examinations and consultations. Make sure the physician follows the protocols in WAC 296-857-800, Medical Protocols, for all examinations under this standard.
- (2) Employers must make sure the physician has the following information.
  - (c) A copy of this chapter (WAC 296-857-100 through WAC 296-857-900)
  - (d) A description of the duties of the worker being evaluated and how these duties relate to lead exposure.
  - (e) The anticipated or representative exposure monitoring results for the worker being evaluated, including monitoring results pertaining to any other toxic substances, if applicable.
  - (f) A description of the personal protective equipment (PPE) each worker being evaluated uses or will use.
  - (g) Information from previous employment-related examinations, such as prior blood lead determinations and written medical opinions, when the employers has access to this information and it's not available to the examining physician.
  - (h) Instructions that the written opinions the physician provides to the employer be limited to the following information:
    - (i) The physician's opinion about whether or not the worker has medical conditions that would put the worker at increased risk for material impairment to health from exposure to lead (other than elevated blood lead levels);
    - (ii) Any recommended special protective measures or limitations for the worker's exposure to lead;

- (iii) Any recommended limitation on the use of respirators, including a determination of whether the worker can wear a powered air-purifying respirator when an physician determines the worker can't wear a negative-pressure respirator;
- (iv) Whether the worker's blood lead result is any one of the following:
  - (A) Above the advisory level, 5 µg/dL;
  - (B) Above the action level 10 µg/dL, follow-up will be required at this level;
  - (C) Above the chronic removal level, 20 µg/dL for a second test within 12 months, which indicates the worker must be removed from exposure.
  - (D) Above the acute removal level, 30 µg/dL, for any single test, which indicates the worker must be removed from exposure.
- (v) Instruction to advise the worker of any occupational or non-occupational medical condition that dictates further medical examination or treatment.

**Note:**

Medical evaluations and exams are also required for respirator use under Chapter 296-842 WAC, Respirators, and other substance specific rules. It is appropriate to have the examination requirements of any or all of these rules covered in a single examination. Coordinate with the physician to make sure this is done efficiently.

**WAC 296-857-60070, Medical removal requirements**

- (1) **The employer must provide medical removal benefits and remove the worker from areas where lead exposure is at or above any action level when any of the following occur:**
  - (a) **The written opinion from the physician selected by the employer recommends removal from lead exposures due to a medical condition that puts the worker at increased risk for material impairment to health,**
  - (b) **Results from a periodic blood test show the worker's blood lead level (BLL) is above the single-test blood lead removal level, 30 µg/dL,**
  - (c) **Results from a periodic blood test show the worker's blood lead level is above the multi-test blood lead removal level, 20 µg/dL, and the worker's blood lead level remains at or above this level during follow-up testing.**
    - (i) **Follow-up testing must be done between 4 and 8 weeks following the test indicating blood lead levels above the multi-test blood lead removal level, 20 µg/dL.**
    - (ii) **If no follow-up test is made available to the worker within 8 weeks, it is presumed that the worker blood lead level has remained above the multi-test blood lead removal level, 20 µg/dL and medical removal benefits must be provided.**

- (2) The employer must follow any protective measures or limitations specified for the worker during temporary removal by the employer's physician's written opinion.
  - (a) When a worker seeks a 2<sup>nd</sup> opinion, continue to follow the physician's written opinion until either:
    - (i) Complete the process for 2<sup>nd</sup> and 3<sup>rd</sup> physician opinions, or,
    - (ii) The employer and the worker reach an agreement consistent with the recommendations of one of the physicians.
- (3) The employer may elect to retest for any blood lead result greater than 20 µg/dL. If the retest is not conducted within 2 weeks, temporarily remove the worker from exposure to lead at or above any action level.
- (4) Employers must continue the worker's temporary removal until one of the following occurs:
  - (a) Results from 2 consecutive blood tests show the worker's blood lead level has decreased to below the action level, 10 µg/dL.
  - (b) The worker's lead related work concludes. For example, the worker's hiring agreement specifies work on a single project and the project has been completed.
  - (c) A final medical determination has been completed. Follow the physician's recommendations, including special protective measures and any limitations on the worker's exposure to lead, and do either of the following:
    - (i) Return the worker to their former job status, when indicated; or,
    - (ii) Permanently remove the worker from work with lead exposure at or above the action level, 10 µg/m<sup>3</sup> TWA<sub>8h</sub>.

**Note:**

When returning the worker to their former job status, the employer may apply terms established by a collective bargaining agreement to make sure the worker's current and previous rights to a specific job classification or position that existed before removal are fulfilled.

Some options for removal, if recommended by the physician, may include:

- Reducing the worker's daily exposure time
- Transferring the worker to another job, if available.

- (5) Employers must provide medical examinations and consultations to obtain a final medical determination, when the worker has not been returned to their former job status by the end of 18 months of temporary removal. This provides the employer with a concluding written opinion.
  - (a) For a final medical determination, do all the following:
    - (i) Follow the Medical Examination Process and the content as detailed in WAC 296-857-800, Medical Protocols.
    - (ii) Include the worker's medical record as described in Medical Records, WAC 296-857-xxxxxx, as part of the information the employer provides the physician for this final medical determination

**Note:**

When a final medical determination allows a worker with a BLL above 10 µg/dL to return to his or her former job status, temporary removal is not automatically required when the worker's blood lead level is above the long term removal level, 20 µg/dL unless specified by a written opinion.

- (6) Employers must maintain medical removal benefits throughout the temporary medical removal period. These include the worker's current pay rate, seniority, and other employment rights and benefits as though the worker had not been removed.
  - (a) Also provide medical removal benefits to a worker when:
    - (i) The employer chooses to medically remove the worker, or place other limitations on the worker; and,
    - (ii) Medical removal or limitations aren't required by this chapter.

**Note:**

The employer may choose to provide medical removal benefits for workers who refuse to participate in blood testing, medical examinations, or medical consultations made available to them during the removal period.

If the employer is required to provide medical removal benefits and the worker will receive compensation for lost pay from other sources, the employer may reduce their medical removal benefit obligation to adjust for the amount provided by these sources at the time the worker receives such compensation.

- This reduction in the employer's medical removal benefit obligation doesn't include worker's compensation payments the worker receives for treatment-related expenses.
- Examples of other sources are:
  - Public or employer-funded compensation programs, including worker's compensation programs;
  - Employment by another employer, made possible by the worker's removal.

**WAC 296-857-60080, Medical removal benefits**

- (1) The employer must provide up to eighteen months of medical removal protection benefits on each occasion that a worker is removed from exposure to lead or otherwise limited pursuant to this chapter. Removal from lead exposure means that the worker is not doing any work with exposure at or above any action level.
- (2) For the purposes of this section, the requirement that an employer provide medical removal protection benefits means that the employer must maintain the earnings, seniority and other employment rights and benefits of a worker as though the worker had not been removed from normal exposure to lead or otherwise limited. Workers may be assigned to work without lead exposure if the worker's earnings and rights are maintained.
- (3) Medical removal benefits are required when:
  - (a) A worker's blood lead level is determined to be greater than the single-test removal level, 30 µg/dL.

- (b) A worker's blood lead level is determined to be greater than the multi-test removal level, 20 µg/dL, in a follow-up to an initial elevated blood lead test.
  - (c) A worker is determined by a physician or other licensed health care professional to be at risk for permanent material impairment due to lead exposure.
  - (d) An employer elects to remove a worker from lead exposure due to any other health concern.
- (4) Medical removal benefits may be discontinued when the worker blood lead level is below the return-to-work level, 15 µg/dL, in two consecutive monthly tests or when cleared to return to work by a physician or other licensed health care professional.
- (5) Medical removal benefits may be terminated for workers hired on a temporary or project basis for work that has concluded unless,
  - (a) when the worker contract period concludes, the employer continues with the lead related tasks, medical removal benefits must continue.
  - (b) a worker's occupation specifically involves lead and their ongoing elevated blood lead levels or other medical conditions will prevent gainful employment with another employer, the exposing employer must continue medical removal benefits under this section.
- (6) During the period of time that a worker is removed from normal exposure to lead or otherwise limited, the employer may condition the provision of medical removal protection benefits upon the worker's participation in follow-up medical surveillance made available pursuant to this section.
- (7) If an industrial insurance claim (worker's compensation) is filed for a worker lead-related disability, then the employer must continue to provide medical removal protection benefits pending disposition of the claim. To the extent wage replacement payments are made during the period of removal, the employer's medical removal protection payment obligation shall be reduced by such amount. The employer shall receive no credit for workers' compensation payments received by the worker for treatment related expenses.
- (8) Other credits. The employer's obligation to provide medical removal protection benefits to a removed worker will be reduced to the extent that the worker receives compensation for earnings lost during the period of removal either from a publicly or employer-funded compensation program, or receives income from employment with another employer made possible by virtue of the worker's removal.
- (9) The employer must take the following measures with respect to any worker removed from exposure to lead due to an elevated blood lead level whose blood lead level has not declined within the past eighteen months of removal so that the worker has been returned to his or her former job status:
  - (a) The employer must make available to the worker a medical examination pursuant to this section to obtain a final medical determination with respect to the worker;
  - (b) The employer must assure that the final medical determination obtained indicates whether or not the worker may be returned to his or her former job status, and if not, what steps should be taken to protect the worker's health;
  - (c) Where the final medical determination has not yet been obtained, or once obtained indicates that the worker may not yet be returned to his or her former job

status, the employer must continue to provide medical removal protection benefits to the worker until either the worker is returned to former job status, or a final medical determination is made that the worker is incapable of ever safely returning to his or her former job status.

- (d) Where the employer acts pursuant to a final medical determination which permits the return of the worker to his or her former job status despite what would otherwise be an unacceptable blood lead level, later questions concerning removing the worker again must be decided by a final medical determination. The employer need not automatically remove such a worker pursuant to the blood lead level removal criteria provided by this section.

### **WAC 296-857-60090, Medical records**

**IMPORTANT:**

This section applies any time a medical record is created for a worker exposed to lead.

- (1) Employers must establish and maintain accurate medical records for each worker receiving a blood test, medical examination, or consultation for lead exposure and make sure the records include the following:
  - (a) The worker's name and unique identifier;
  - (b) A description of the worker's duties;
  - (c) A copy of the licensed health care professional's (LHCP's) written opinions;
  - (d) The anticipated or representative worker exposure monitoring results provided to the LHCP for the worker;
  - (e) A copy of the results of biological monitoring, including blood lead testing;
  - (f) A copy of medical examination results including required medical and work histories;
  - (g) A copy of any worker medical complaints related to lead exposure;
  - (h) A description of laboratory procedures used;
  - (i) A copy of any standards or guidelines used to interpret test results, or references to such standards or guidelines.
- (2) Employers must establish and maintain accurate medical removal records for each occasion that temporary medical removal occurs, and make sure the records include the following:
  - (a) The name and unique identifier of the worker removed;
  - (b) The date the worker was medically removed;
  - (c) A statement of whether or not removal was due to a blood lead level (BLL) above 30 µg/dL;
  - (d) A brief description of how each removal was or is being accomplished;
  - (e) The date the worker was returned to their former job status.
- (3) Employers must maintain medical records for the duration of employment plus thirty years.

- (4) Employers must maintain each worker's medical removal records for at least the duration of the worker's employment.

**Note:**

A medical provider may keep these records for an employer.

Medical removal records may be kept as part of the worker's medical record.

Medical records, except for physicians' written opinions, may be accessed only with the worker's written consent.

**WAC 296-857-700 Definitions**

**Basic Rules** – Requirements in this rule from section WAC 296-857-200, Basic Rules, which are required for any worker lead exposure covered by the rule.

**Action Levels** – Criteria which require tracking of worker exposure through ongoing air monitoring and blood lead testing. The action levels are:

- Airborne lead exposures of  $10 \mu\text{g}/\text{m}^3$
- Surface contamination of  $1000 \mu\text{g}/\text{dm}^2$
- Any handling metals with 20% lead content
- Disturbing any material with .5% lead content (5000 ppm)
- Aerosolizing any material with 100 ppm lead content (0.01%)

**Exposure** – the contact a worker has with lead, whether or not protection is provided by respirators or other personal protective equipment (PPE). Exposure can occur through various routes of entry such as inhalation, ingestion, skin contact, or skin absorption.

**Exposure Controls** – Requirements in this rule from section WAC 296-857-300, Exposure Controls, which are required for worker lead exposures at or above the airborne lead permissible exposure limit,  $20 \mu\text{g}/\text{m}^3$ . Exposure controls may also be required when workers have persistent blood lead levels above the blood lead control level,  $10 \mu\text{g}/\text{dL}$ .

**Aerosolizing** – Affecting a material in a way that generates respirable dust, fume, or other fine particulate containing lead. Work activities such as grinding, sanding, burning, welding, and pulverizing materials commonly generate lead containing aerosols.

**Disturbing** – Affecting a material in a way that may generate course dust, expose inner layers of the material, or otherwise cause worker exposure to lead that is contained in the material.

**Handling** – Working with a material in a way that does not disturb or aerosolize the material.

**Surface Contamination** – Free lead in the form of dusts or residues covering a surface such that contact with the surface by worker skin or clothes can pick up lead. Surface contamination is what is measured by the surface sampling protocols in this standard involving wiping of the surface with neutral water.



**Free Lead** – lead containing particulate or residues that are not bound by the surface material in a way that prevents contamination of objects or people touching the surface from being contaminated. This does not include lead contained and well bound in intact coatings and paints.

**Lead** -- metallic lead and lead compounds, based on the lead content.

**Exposure** -- the contact a worker has with lead, whether or not protection is provided by respirators or other personal protective equipment (PPE). Exposure can occur through various routes of entry such as inhalation, ingestion, skin contact, or skin absorption.

**High-efficiency particulate air (HEPA) filter** – a filter capable of trapping and retaining at least 99.97 percent of all monodispersed particles of 0.3 micrometers mean aerodynamic diameter or larger

## **WAC 296-857-800, Medical Protocols**

### **Information for Physicians**

There are two primary medical services employers are required to provide for workers under this standard: blood lead testing and medical examinations. Medical examinations may be done for health surveillance purposes to verify exposed workers are, and remain, healthy. This involves a baseline examination and annual checks. Employers may also require a determination of risk for significant material impairment to manage worker medical removal from work involving lead exposure.

### **Qualifications**

Medical physicians may perform worker medical surveillance as allowed under their licensing. Physicians should review the requirements of this rule, and be aware of recommendations for assessing occupational lead exposure through sources such as the Center for Disease Control and Prevention's National Institute for Occupational Safety and Health or the American College of Occupational and Environmental Medicine.

The one circumstance requiring additional credentialing is when resolving a dispute between an initial medical finding and second opinion examination. In this case, the physician reviewing the case must be a board certified occupational medicine physician.

### **Employer responsibilities**

Employers arranging for medical surveillance services for workers are required to ensure these services are provided at no cost to the worker. These services are not to be billed to the worker and the testing and exams must be conducted during paid work time. The worker should not incur travel costs. The employer is responsible for communicating with the worker about their rights and results, but communication from the health care provider is appropriate, and may be

preferred when confidential medical information is involved. Significant medical findings not relevant to lead exposure should only be communicated directly to the worker.

### **Worker rights.**

- Workers have a right to opt out at any time and resume services at any time.
- Workers with blood lead levels above the removal criteria or who are at risk for significant material impairment due to lead exposure have a right to pay and other benefits while removed from work for health reasons.
  - The single-test blood lead removal level is 30 µg/dL.
  - The multi-test blood lead removal level is 20 µg/dL. If a worker has a blood lead level at or above this criterion, a follow-up test is required 4 to 8 weeks after the initial test and the worker must be medically removed if their blood lead level remains above 20 µg/dL.
  - Worker medical removal benefit rights are also triggered by a medical finding of a risk for significant, permanent material impairment, or when an employer otherwise elects to remove a worker from lead exposure due to medical concerns.
- Workers have a right to request a second opinion, at no cost to the worker, for any medical findings. If the initial opinion and second opinion cannot be resolved, the employer must arrange for review of the case by a board certified occupational medicine physician.
- Workers may initiate a workers' compensation claim at any time. The rights for medical removal under this rule are different than the rights to compensation under industrial insurance. The intent of this rule is to identify dangerous lead exposures and manage those exposures to prevent permanent material impairment of workers.

### **Blood Lead Testing**

Employers are required to arrange for blood lead testing for any worker who may possibly be exposed at or above the airborne lead action level, 10 µg/m<sup>3</sup> TWA<sub>8e</sub>. Follow-up testing is required at 2 month intervals for the first six months and every six months thereafter, as long as the worker is or may be exposed to lead at or above 10 µg/m<sup>3</sup> TWA<sub>8e</sub> and does not have elevated blood lead levels. More frequent testing will be required when an elevated blood lead level of 10 µg/dL is found or when increase of 5 µg/dL is found within a 12-month period.

Worker blood levels of 5 µg/dL or more are considered elevated and workers should be advised of this by the employer or physician along with information on the effects of lead exposure and information on protecting themselves.

### **Content of Medical Examinations**

When conducting an initial, periodic, or high-blood lead medical examination and consultation, the following elements should be covered. The physician may amend or add to this as dictated

by good medical practice. Recent tests or examinations may be relied upon at the discretion of the physician and do not need to be repeated unnecessarily.

- A detailed work history and medical history including:
  - Past and current exposure to lead (occupational and non-occupational activities)
  - Personal habits including smoking, hygiene, and hobbies
  - History of gastrointestinal, hematological, renal, cardiovascular, reproductive, and neurological problems
  - Medications, supplements, vitamins, and review of dietary habits
- A complete physical examination with particular attention to:
  - Gastrointestinal, hematological, renal, cardiovascular, and neurological systems
  - Pulmonary status, if respiratory protection will be used
- A blood pressure measurement
- A blood sample and analysis that determines:
  - Blood lead level (BLL)
  - Hematocrit and hemoglobin determinations, red cell indices, and examination of peripheral smear morphology
  - Blood urea nitrogen
  - Serum creatinine
- A routine urinalysis with microscopic examination
- Additional tests the examining physician determines are necessary

An unplanned medical examination and consultation in response to unexpected lead exposure

- Content as determined by the examining physician
- A pregnancy test or laboratory evaluation of male fertility, if requested by the worker

Medical removal examinations and consultations

- Content as determined by the examining physician
- A pregnancy test or laboratory evaluation of male fertility, if requested by the worker
- A final medical determination within 18 months from when the removal began

2nd opinion and review examinations and consultations

- Medical examinations, consultations, and laboratory tests as necessary to complete the physician's review.

### **Communication with Worker and Employer**

The results of a medical examination are confidential and only certain information should be communicated openly with the employer.

- The physician's opinion about whether or not the worker has medical conditions that would put the worker at increased risk for material impairment to health from exposure to lead (other than elevated blood lead levels);

- Any recommended special protective measures or limitations for the worker's exposure to lead;
- Any recommended limitation on the use of respirators, including a determination of whether the worker can wear a powered air-purifying respirator when an physician determines the worker can't wear a negative-pressure respirator;
- Whether the worker's blood lead result is any one of the following:
  - Above the advisory level, 5 µg/dL;
  - Above the action level 10 µg/dL, follow-up will be required at this level;
  - Above the chronic removal level, 20 µg/dL for a second test within 12 months, which indicates the worker must be removed from exposure.
  - Above the acute removal level, 30 µg/dL, for any single test, which indicates the worker must be removed from exposure.
- Instruction to advise the worker of any occupational or non-occupational medical condition that dictates further medical examination or treatment.

Other observations, test results, and advice from the physician may be communicated to the worker directly and placed into the worker file or record. Communication with physicians working directly for the employer is appropriate, where the confidentiality of the information will be preserved.

### **Medical Removal Recommendations**

Removing a worker from lead work for medical reasons triggers medical removal benefits for the worker which require the employer to maintain the worker's pay, benefits, seniority and other rights. The employer is encouraged to keep workers on staff with changes in duties to prevent lead exposure, but will still need to pay the worker even if other work is not available.

The blood lead level criteria in this standard have been set based on the risk for significant material impairment in the general working population. These levels are not no-effect levels but recommendations for medical removal should not be based solely on blood lead levels, which may be elevated, but are below the medical removal criteria levels. If a worker has signs or symptoms of significant material impairment thought to be due to lead exposure, a recommendation for medical removal is appropriate, even with low blood lead levels. Conversely, a worker who has been medically removed may be allowed to return to work with blood lead levels above the action level, 10 µg/dL, when the physician considers them healthy and expects that the work conditions will not cause the workers blood lead levels to remain above this level (such as when improvements have been made to workplace controls or personal protective equipment). The physician may set conditions for return to work.

This rule does not address reproductive or fetal development issues as these are beyond the jurisdiction of the department to regulate. Workers and employers can be counselled on these issues and medical findings related to them. Employers are encouraged to assess these issues on a case by case basis respecting worker privacy rights.

### **Recordkeeping**

Employers are required to make sure medical records related to this rule must be preserved for the length of employment of the worker plus 30 years. Physicians may maintain the records, but must have in place provisions to notify employers and workers if circumstances arise where further retention of the records is in jeopardy, such as closing a practice. For recordkeeping purposes, a sealed copy of the worker records marked as confidential medical records may be submitted to the employer for retention.

### **WAC 296-857-900, Task and Industry Specific Compliance Protocols**

- The following protocols are provided to give industry or task specific information where there is extensive experience indicating exposures can be moderated through standard controls and good work practices.
- These plans do not include requirements in addition to the main portions of this chapter. References are included to the primary requirement, though the protocol may describe the requirement in a manner specific to the task or industry at hand.
- Some of the protocols include safe-harbor provisions. Generally, this is a presumed exposure level which can be used in lieu of direct monitoring for a period of time. If the employer provides personal protective equipment and hygiene facilities consistent with this presumed exposure level and implements the work practices and controls in the model control plan, then direct measurement of exposure may be delayed or unnecessary.
- The model control plan provided here can be used in place of an employer specific plan. Note that the model plan may have

### **WAC 296-857-90010, Incidental Lead Paint in Construction/Renovation, Repair, and Painting (RRP) Work**

- This protocol is for use by contractors and maintenance operations handling lead containing paint. The following assumptions apply to work under this protocol.
  - The work will be done with hand tools or power tools with HEPA filtered dust collection systems.
  - Lead containing paint abatement is not the purpose of the work.
  - The work occurs in residential or similar construction where the primary lead containing material is finish paint. Typically wood construction with some masonry elements. Painted surfaces are on wood or wallboard substrates. Structural steel is not used.
  - Contractors conducting this work are in compliance with the Department of Commerce and Environmental Protection Agency programs and have certification from them when required.
    - This protocol is not intended for use during work for lead abatement work as defined by the Department of Commerce and Environmental Protection Agency.

- Lead abatement work may involve greater levels of exposure and firms doing this work will typically be required to have a program consistent with permissible exposure limit requirements.
  - Training required for environmental certification will be supplemented with additional information on WISHA rules, particularly for personal protective equipment, respiratory protection, hygiene practices, and work practices.
- The following table includes presumptions made for lead exposures during incidental lead paint work.

**TABLE 9 – Presumed Lead Exposure During Incidental Lead Paint Work**

Task	Presumed Exposure Level	Controls and Training	Monitoring requirement
Where lead containing coatings or paint are present: Working around undisturbed lead coatings.	Less than: 10 $\mu\text{g}/\text{m}^3$ TWA <sub>8e</sub>	Basic rules WAC 296-857-200	No monitoring required
Where lead containing coatings or paint are present: Working around disturbed lead coatings.	Greater than: 10 $\mu\text{g}/\text{m}^3$ TWA <sub>8e</sub>  Less than: 20 $\mu\text{g}/\text{m}^3$ TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	No monitoring under Compliance Protocol for Incidental Lead Paint Work  Otherwise, Initial assessment and initial blood lead level
Where lead containing coatings or paint are present: Manual demolition of structures (e.g., dry wall), manual scraping, manual sanding, heat gun applications, and power tool cleaning with dust collection systems	Greater than: 20 $\mu\text{g}/\text{m}^3$ TWA <sub>8e</sub>  Less than: 200 $\mu\text{g}/\text{m}^3$ TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 10 or more	No monitoring under Compliance Protocol for Incidental Lead Paint Work  Otherwise, Initial assessment and continuing based on level documented. Initial and continuing blood lead levels

- Employers following this protocol must assume paint in structures built before 1978 contains lead in quantities that will require controls and PPE as specified in this protocol. Paint may be tested by collecting samples for laboratory analysis, use of X-ray

fluorescence, or following EPA/Department of Commerce rules for colorimetric testing kits. Any paint found to potentially contain 5000 ppm lead or more than 1 mg/cm<sup>2</sup> of lead on the surface must be treated as a lead containing material under this protocol.

- Require workers disturbing painted surfaces to wear half-face respirators with P100 filters. More protective respirators may be selected. Full face respirators provide eye protection. Workers may request PAPRs with HEPA cartridges. The employer must implement a respiratory protection program as required under Chapter 296-842 WAC, Respirators, including the following items:
  - Identification of a respirator program coordinator
  - Identification of the respirator models and configuration the employer will require for each task performed
  - The process for medical clearance and fit testing of workers
- Provide personal protective equipment including:
  - Safety glasses or goggles (goggles must be used with caustic paint removers and solvents corrosive the eyes), or full face respirators.
  - Disposable overalls or overalls that are laundered per the rule requirements
  - Work boots. For workers scraping or sanding paint, disposable shoe covers or dedicated work boots that are not worn off the worksite.
  - Gloves or a glove combination that provides impermeable protection from lead accumulation on the hands and necessary protection from cuts or other hand hazards.
  - Other personal protective equipment necessary based on other hazards at the worksite.
- Train all workers to the basic level (20020). Work covered under the EPA/Department of Commerce rules must be conducted by workers meeting the minimum training and certification standards of that program, with additional training on worker safety issues.
  - Specific training topics:
    - Health effects of lead
    - Respiratory protection
    - Personal protective equipment
    - Work practices specific to the worksite
    - Limits of work practices (not applicable to work on structural steel or other non-residential, light commercial work)
- The site competent person must be able to recognize lead related hazards and have authority to take action to correct lead issues at the worksite.
- Exposure assessment for this work may rely on the presumption that there is exposure to lead at a level no more than 10 times the permissible exposure limit, 20 µg/m<sup>3</sup> TWA<sub>8h</sub>.

While this presumption is used, the employer must meet all requirements of the rule consistent with this level of exposure including:

- Provide baseline blood lead testing for all workers contacting presumed or actual lead containing coatings or in the vicinity of any work disturbing these materials.
  - Provide follow-up blood lead testing every two months for the first six months and every six months thereafter.
  - Provide a blood lead test at the conclusion of work.
  - Establishing lead control areas around any work disturbing presumed or actual lead containing coatings
  - Require respirator use for all workers disturbing presumed or actual lead containing coatings
  - Provide appropriate personal protective equipment
  - Providing a clean change area and hygiene facilities (including dedicated handwashing, boot cleaning, and showers as necessary) to allow workers to clean themselves and keep their street cloths clean and lead free.
  - Provide follow-up blood lead testing for workers involved with tasks that disturbed presumed or actual lead containing coatings.
    - Blood lead tests must be offered every two months for the first six months and every six months thereafter.
    - A blood lead test must be offered at the conclusion of work.
- Employers may elect to conduct exposure assessments to determine actual lead exposure levels and tailor their program under this protocol as indicated by those results.

#### **WAC 296-857-90020, Gun Range Work**

- This compliance protocol is for use by operators of gun ranges. The protocol covers the operation and maintenance of the gun range and has information related to sales and repair of firearms. Establishments working with firearms, but not including a firing range, may also utilize this plan, although they may not need all elements of this protocol
- This plan is intended to cover lead exposure during the majority of work in and around a gun range, but employers must still complement this plan by establishing some specific policies and procedures.
  - Respirator program
    - A voluntary use program may be used for workers doing general housekeeping, brass collection, and training or range safety functions.
    - A required respirator program will be required for workers cleaning the range, servicing the bullet trap, or working with the ventilation equipment.
  - Specific work procedures for the establishment must be put in place for servicing the bullet traps and ventilation systems. If these functions are done by a contractor, the range must have in place contracts or procedures for ensuring



contractors are aware of the lead hazard, capable of operating safely in this environment, and have appropriate safety programs in place.

- The following assumptions apply to work under this plan.
  - The range is properly designed and functioning following generally accepted industry standards.
    - Indoor ranges must be ventilated with sufficient air flow at the shooting stations to draw lead containing fume away from the shooter's breathing zone.
    - Outdoor ranges are designed to prevent blocking air flow or creating turbulence at the shooting stations which might keep lead containing fume in the breathing zone of the shooters.
  - This plan includes all working and maintenance tasks associated with the gun range. Gun range operators who contract parts of this work or allow other employers to use the range may have limited exposures for their direct workers, but must ensure other employers in the gun range facility are aware of the lead hazards and taking appropriate precautions to protect workers.
  - The gun range is separated from sales, training, and gunsmith operations. The range will have a separate entrance and dedicated hygiene facilities.
- The following table includes presumptions made for lead exposures in a gun range establishment.

**TABLE 10 – Presumed Lead Exposure In Gun Range Establishments**

Task	Presumed Exposure Level	Controls and Training	Monitoring requirement
Range Master/Range safety officer	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Firearms trainer in range	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Firing weapons in the range	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than:	Basic rules WAC 296-857-200	Initial assessment and initial blood lead level

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	20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Allow voluntary respirator use when it does not create a hazard.	
Firearms trainer in classroom	Less than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200	No monitoring required
Sales	Less than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200	Initial blood lead level if work involves metals containing greater than 20% lead.
Loading ammunition	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Range housekeeping, pickup spent shells and other debris at shooting stations	Greater than: 10 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Allow voluntary respirator use when it does not create a hazard.	Initial assessment and initial blood lead level
Range housekeeping, full clean of range	Greater than: 20 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 10 or more	No monitoring under Compliance Protocol for Incidental Lead Paint Work  Otherwise, Initial assessment and continuing based on level documented. Initial and continuing blood lead levels
Emptying bullet traps	Greater than: 200 µg/m <sup>3</sup> TWA <sub>8e</sub>  Less than: 2000 µg/m <sup>3</sup> TWA <sub>8e</sub>	Basic rules WAC 296-857-200  Exposure controls WAC 296-857-300  Respirator APF of 100 or more	Initial assessment and continuing based on level documented.  Initial and continuing blood lead levels

Range ventilation service	<p>Greater than: 200 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than: 2000 µg/m<sup>3</sup> TWA<sub>8e</sub></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 100 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>
Berm mining	<p>Greater than: 200 µg/m<sup>3</sup> TWA<sub>8e</sub></p> <p>Less than: 2000 µg/m<sup>3</sup> TWA<sub>8e</sub></p>	<p>Basic rules WAC 296-857-200</p> <p>Exposure controls WAC 296-857-300</p> <p>Respirator APF of 100 or more</p>	<p>Initial assessment and continuing based on level documented.</p> <p>Initial and continuing blood lead levels</p>

- Facility work zones
  - Activities in the break areas, sales shop, gun range, and gunsmith sections of the facility must be kept separate.
  - Worker break and lunch rooms are to be kept free of lead contamination.
  - The sales shop is a lead work area, but no activities that generate airborne lead are allowed in this area. It is assumed that firearms, other equipment, and work surfaces may be contaminated with lead. Workers must practice appropriate hygiene, particularly diligent hand washing when working in the sales shop.
  - The gun range public spaces, including the entrance foyer and any ancillary spaces used by gun range users without decontaminating, are considered lead contaminated. Appropriate hygiene practices are required, particularly hand washing, and workers working primarily in these areas may want to have dedicated range shoes and clothes.
  - The gun range service areas, including the bullet trap, including the space immediately in front of it, and ventilation system must be designated as lead control areas and access must be limited to properly trained and equipped range personnel.
  - Gunsmith shops and ammunition loading areas are also considered lead control areas. The access to these areas must be limited to properly trained and equipped range personnel. Each control area may have different authorized entrants.
- Housekeeping in clean areas of the facility
  - Break rooms and lunch rooms must be kept free of lead contamination. All accessible surfaces must be maintained with free lead concentrations below 4.3 µg/dm<sup>2</sup>. Other surfaces should be maintained below 43 µg/dm<sup>2</sup> as practical. Single sample surface sampling of accessible surfaces must be done every six months to ensure surfaces are kept clean.

- Sales areas must be kept as free as practical of lead contamination. Sampling every six months must be done to make sure lead contamination is being properly controlled. Four sample surface testing can be done to show the lead contamination is being kept to appropriate levels. If the first sample of the set is below  $4.3 \mu\text{g}/\text{dm}^2$ , for any set, the remaining three samples do not need to be analyzed. Surfaces found to be consistently over  $43 \mu\text{g}/\text{dm}^2$  despite effective cleaning, must be replaced or sealed.
- Public areas of the range must be as free as practical of lead contamination. Sample every three months to make sure lead contamination is properly controlled. Four sample surface testing can be done to show the lead contamination is being kept to appropriate levels. If the first sample of the set is below  $4.3 \mu\text{g}/\text{dm}^2$ , for any set, the remaining three samples do not need to be analyzed. Surfaces found to be consistently over  $43 \mu\text{g}/\text{dm}^2$  despite effective cleaning, must be replaced or sealed.
- Cleaning of accessible surfaces must be weekly or more frequently if indicated by sampling. Cleaning of surfaces where firearms or ammunition are handled should be done following each activity or shift.
- Wet wiping or mopping are the preferred techniques for cleaning. HEPA filtered vacuums can also be used. Cleaning solution or water and the cleaning media need to be changed out regularly to prevent recontamination or spreading of contamination.
- Housekeeping in lead control areas
  - Lead control areas must be tested every three month using the four sample surface testing protocol. If the first sample of the set is below  $27 \mu\text{g}/\text{dm}^2$ , the remaining samples do not need to be analyzed.
  - Counters and other surfaces used for handling firearms and ammunition must be cleaned after each activity or work shift. Use a fresh wet rag or wipe for each cleaning, rinsing or replacing it occasionally.
  - Floors and other accessible surfaces must be mopped or wiped at least weekly using a wet mop.
    - The mop must be rinsed frequently to make sure contamination is not spread. Use two buckets, one with clean water and detergent and a second for squeezing out the mop.
    - Mop the range floor starting with the shooting stations and moving toward the bullet traps.
    - For ranges that allow tactical training (shooting from prone position and moving down the range, rather than using fixed shooting stations), the floor must be mopped before each training session or shift.
  - Mopping machines designed for lead cleanup work, walk behind or riding styles, are effective at reducing lead contaminations and should be considered for larger ranges.

- Worker blood lead monitoring
  - All workers working in any portion of the range, gunsmith shops, or loading ammunition must be offered a blood lead test prior to starting work.
  - Elevated blood lead levels in the pre-work testing should be discussed with the worker to ensure any non-work exposures are controlled. If the worker blood lead level exceeds the blood lead action level, 10 µg/dL, the worker should be asked to review this information with any prior employer.
  - Workers working in gunsmith shops, ammunition loading, or range maintenance and cleaning must be offered blood lead tests every two months for the first six months of employment and every six months after that.
- Control system monitoring
  - Ventilation systems used to control lead in firing ranges must be commissioned under the supervision of a registered professional engineer with expertise in industrial or environmental contaminant control systems.
  - During commissioning, air flow in the range will be checked to make sure it matches the engineering specifications as designed to minimize lead exposure.
  - Following commissioning, the registered professional engineer must specify a maintenance program and periodic measurements of the system performance (airflow, pressure, etc). The specification must include target values for correct operation of the system and high and low limits that indicate a problem with the system.
  - Following the engineer's schedule, take measurements and record the results. The system and range must be taken out of service if there are readings outside the proper service range until the system is restored to proper function.
  - Conduct scheduled maintenance following the engineered program and document maintenance activities.
- Worker exposure monitoring
  - Housekeeping surface sampling checks and ventilation system monitoring provide documentation of exposure levels for the following workers:
    - Sales staff not working in the range or gunsmithing areas
    - Range desk staff
    - Range safety officers and trainers who primarily monitor activity in the range from a control room or by camera.
  - Initial exposure monitoring must be done for range safety officers, trainers, and other personnel who spend more than 4 hours per day in the range, for workers who do target practice or firearm qualifications while working, and for workers doing minor housekeeping in the range, such as collecting brass.
    - For any of these worker groups found have exposures below the action level, 10 µg/m<sup>3</sup> TWA<sub>8h</sub>, the employer may also rely on the housekeeping checks and ventilation system monitoring to determine ongoing exposure.

- For workers exposed at or above the action level,  $10 \mu\text{g}/\text{m}^3 \text{TWA}_{8\text{e}}$ , ongoing monitoring will be necessary following the requirements in WAC 296-857-400, Characterizing and Tracking Worker Exposure. If the range ventilation can be improved to reduce exposures below the action level, then further direct exposure monitoring can be suspended.
- Further monitoring will be necessary if any changes in firearms, ammunition, training protocols, or ventilation system are made which could increase exposure to lead.

Initial and ongoing exposure monitoring must be conducted for workers cleaning the range, servicing the bullet trap, and performing ventilation system maintenance.

### **WAC 296-857-90030 Clean Areas**

- This compliance protocol is for establishments which have lead but are successfully controlling lead hazards and may not need to implement the lead rule. For example, a building used as an office with some lead-containing coatings on surfaces or structural elements may not need to address lead for office workers
- This compliance protocol may be used in facilities which limit lead exposures to a defined area of the facility and want to clear non-lead work areas. Examples of this are a manufacturing facility which successfully keeps lead out of the office areas, or a retail establishment which sells lead containing products from some departments, but is interested in avoiding lead exposures in other departments (For example a store selling lead fishing weights and ammo in the sporting goods section, but taking appropriate precautions to prevent contamination of the grocery section of the store).
- This protocol may also be used for facilities where lead is present in building materials, but normally undisturbed by activities of the employer. (For example an office located in an older building may have lead based paint on some surfaces or structural materials in the building, but these are not disturbed by the workers.)
- Clean areas include any area of a lead work establishment where workers and other individuals do not use protective equipment, work practices, or controls to prevent lead exposure. Examples of clean areas are common areas used by workers not engaged in lead work, parking lots, and areas accessible to the public. These are areas where workers will not necessarily be trained about lead hazards.
- The following criteria are used to determine if cleaning is sufficient for clean areas, where the employer assumes no lead exposure occurs, all worker accessible surfaces must be less than  $4.3 \mu\text{g}/\text{dm}^2$ .
  - Single sample testing as described in WAC 296-857-50010 Surface Sampling, may be used for evaluation of clean areas.
  - Sampling must be conducted in worst case conditions, prior to cleaning and representative of surfaces regularly touch by workers.
  - For large facilities where representative sampling will be used a randomization method must be used to determine sample locations.

- Note that sampling is for free lead on accessible surfaces. Lead coatings and lead containing materials may be present when lead is well contained and not released to surface sampling.
- Initial sampling must be done with a minimum of 1 sample per 10 m<sup>2</sup> of the facility taken at locations determined by a randomized process. At least 3 samples must be taken for any contiguous area being cleared.
- Repeat sampling must be conducted every two years with a minimum of 1 sample per 40 m<sup>2</sup> and at least 2 samples from each contiguous area.
- Lead coatings and lead containing materials must be surveyed quarterly for damage or other changes in conditions that may release lead. This may be done by maintenance or housekeeping personnel as part of their normal work.
- When a lead release is found, non-lead workers must be kept from the vicinity of the release until the hazard is abated and sampling in the area of the release indicates the area is clean.
- Maintenance and housekeeping staff working in the clean area may be doing work covered by the rule.

#### **WAC 296-857-90040, Well Managed Blood Lead Levels**

- This compliance protocol provides a safe harbor for employers who voluntarily submit worksite blood lead records demonstrating that worker blood lead levels are effectively managed.
- Effective management of blood lead levels is indicated by:
  - Thorough blood lead testing for all workers at the facility with exposure to lead covered by the rule.
    - Baseline tests must be collected for all exposed or potentially exposed workers
    - Annual tests must be done for all exposed or potentially exposed workers
    - More frequent testing must be done for all workers meeting the requirements for periodic testing in subsection (7) of WAC 296-857-60010, Monitoring worker blood lead levels.
  - A record of well managed blood lead levels
    - Average blood lead levels for workers exposed above the permissible exposure limit, 20 µg/m<sup>3</sup>, is below 10 µg/dL and the blood lead levels for the all workers in the group are kept below 20 µg/dL.
    - Blood lead levels for the group of all other workers are kept below 10 µg/dL.
    - A small number of elevated blood leads above 20 µg/dL will not disqualify an employer when:
      - The elevated blood lead is documented as a baseline level prior to work with the company at this facility or any other facility operated by the employer.

- The employer documents an exposure incident responsible for the elevated blood lead level and takes corrective action.
- All workers with blood lead levels found above 20 µg/dL must be tested monthly until their blood lead level is below 15 µg/dL for two monthly tests.
- Any worker with a blood lead level greater than 10 µg/dL for more than 4 months must have their case reviewed by a physician.
- For employers qualifying for this safe harbor, the department will not conduct scheduled inspections related to lead exposures and will not enforce control, PPE, or hygiene requirements for exposures less than the secondary permissible exposure limit, 50 µg/m<sup>3</sup>.
- To qualify for this safe harbor, the employer must submit the following documentation for each establishment for which the safe harbor will be claimed.
  - The employer's lead control programs for the establishment.
  - The employer's assessments of lead exposures for the establishment.
  - The record of all blood lead testing for the establishment for the past year.
  - A report detailing actions taken in response to increased lead exposure or elevated blood lead levels found during the previous year.
- Documentation must be submitted annually to maintain coverage by the safe harbor.
- The documentation is submitted to the department for review using forms and formats supplied for this purpose. The employer must be responsive to questions from the department regarding the submitted documentation. The documentation will be handled confidentially by the department.
- If the department reviews the documentation and does not agree that it shows that the establishment qualifies for this safe harbor, the department will notify the employer in writing, including a description of how the documentation fails to qualify. There is no appeal of this decision, but the employer may amend or add to the record to address the issues raised. The department will provide review of the amended information within 30 days and notify the employer of whether they agree or disagree deficiencies have been fixed.
- Documentation submitted voluntarily to the department are covered under laws providing the employer confidentiality. The department may use the documentation as the basis for publications, but will not identify individuals or employers. DOSH compliance will not be provided information about the documentation submitted, in the event that a DOSH compliance initiates an inspection at a covered establishment, the employer must inform the DOSH compliance officer that the establishment is covered under this safe harbor. The documentation may be requested by the DOSH compliance officer from the employer and the department for review.

#### **WAC 296-857-90050, Maintenance and Repair Work**

- This compliance protocol provides a safe harbor for employers conducting maintenance and repair work with periodic exposure to lead less than 30 days per year. When following this protocol it is assumed that workers are exposed to the action level for



surface contamination and that the basic rules apply to the work. Further monitoring is not necessary for employers following this compliance protocol.

- Work under this compliance protocol is limited to handling of lead containing materials, and does not cover activities that may disturb or pulverize the materials. Cutting or breaking apart the materials in a manner that does not release lead from the material is allowed. This compliance protocol may involve some exposure or handling of lead containing dust or debris due to wear or breaking down of materials in place between maintenance and repair activities.
- Workers must be provided half-face respirators with 100 series cartridges for voluntary use, unless the respirators would create a hazard.
- Workers must be provided with impermeable gloves, coveralls, and other protective gear as appropriate to prevent contamination of worker skin and street clothes.
- Durable gloves, footwear, and other protective equipment needed for protection from physical hazards may be dedicated to this work and cleaned or stored in impermeable containers between work projects.
- Work under this compliance protocol is limited to situations where handling of lead containing materials is does not occur on more than 30 days in any 12 month period.
- The employer must be able to convincingly demonstrate and document that airborne lead exposures do not exceed the airborne lead action level,  $10 \mu\text{g}/\text{m}^3$  TWA<sub>8h</sub>. The surface contamination action level,  $1000 \mu\text{g}/\text{dm}^2$ , and metal action level, 20% lead content, may be exceeded. (Work which would be limited by the other action levels is not allowed under this protocol.)
- A HEPA filtered vacuum must be provided at the site of work for workers to decontaminate personal protective gear prior to doffing it, unless a change room is provided per WAC 296-857-30040(1)(b).
- Employers working under this protocol must provide hand and face washing facilities at the site of work.
- When visible dust or debris is encountered, it must be cleaned up promptly using wet methods or HEPA vacuuming.
- Waste materials containing lead must be placed in impermeable bags or otherwise contained or removed from the work area to limit worker exposure and contamination of surfaces in the work area.